



**STRIVE FOR  
THE BEST.**



**STEITZ SECURA**  
SAFETY FOOTWEAR

STEITZSECURA.COM

# WHAT KIND OF PROTECTION DO YOU NEED?

## PROTECTION CLASSES EN ISO 20345

### PROTECTION CLASS S1

according EN ISO 20345



### PROTECTION CLASS S1P

according EN ISO 20345,  
additional puncture resistance



### PROTECTION CLASS S2

according EN ISO 20345



### PROTECTION CLASS SB

according EN ISO 20345,  
with open heel area,  
additionally antistatic



### PROTECTION CLASS S3

according EN ISO 20345

## PROTECTION FEATURES

### ALUMINIUM TOE CAP

toe cap made of aluminium



### STEEL MIDSOLE

puncture resistant steel midsole

### STEEL TOE CAP

toe cap made of steel



### TEXTILE PUNCTURE RESISTANCE

highly flexible, metal free  
puncture resistance

### COMPOSITE TOE CAP

metal free toe cap,  
made of composite materials



### VARIO FLEX

highly flexible, metal free puncture  
resistance with SECURA VARIO® SYSTEM

### METAL FREE



### ESD

protection against electrostatic  
discharge

## PREVENTIVE HEALTHCARE

### SECURA VARIO® SYSTEM

weight dependent heel shock absorption



### STEITZ FLEX-ZONE®

outsole with flexion zone



### ORIGINAL STEITZ MULTI-WIDTH SYSTEM

4 different widths per shoe size



### LEATHER-INSOLE



### VARIO REBOUND

energy return plus weight dependent  
heel shock absorption

## SPECIAL FEATURES

### FIRE FIGHTER BOOTS

according EN ISO 15090:2012



### INSOLE TREATMENT

tested according to  
DGUV Rule 112-191



### INNER LINING

warm winter lining,  
good thermal insulation



### GORE-TEX

membrane system, waterproof and  
highly breathable



### CUT PROTECTION CLASS 2

cut protection tested according  
EN ISO 17249:2013

## PROTECTION CLASSES DEFINITION

	<b>SB</b>	<b>S1</b>	<b>S2</b>	<b>S3</b>
Energy absorption of the toe cap 200 Joule	✓	✓	✓	✓
Closed heel area, antistatic, energy absorption in the heel are	✓	✓	✓	✓
Protection against water penetration and water absorption		✓	✓	
Puncture resistance, profiled outsole				✓

## EXTRA FEATURES

A	Antistatic shoes	✓	✓	✓
E	Energy absorption capacity in the heel area	✓	✓	✓
FO	Resistance to fuels	✓	✓	✓
WRU	Resistance of upper materials to water passage and water absorption	✓	✓	✓
P	Puncture resistance safety			✓
HI	Heat insulation			
CI	Cold insulation			
HRO	Resistance of the sole against contact heat			
M	Mid-foot protection – resistance			
SRA	Anti-slip on ceramic tile / cleaning agents			
SRB	Slip-resistance steel floor / glycerine			
SRC	SRA + SRB			
	ESD protection against electrostatic discharge according to DIN EN IEC 61340-4-3			



These requirements must be fulfilled - those that are not marked may be fulfilled.

THAT'S WHAT  
THE BEST  
ONES LOOK LIKE.



**EXCELLENCE**  
**IN STYLE AND SAFETY.**

**STRIVE FOR THE BEST.**

# NEW FEATURES

NEW!



## **STEITZ FLEXO – The innovative closure system – Page 19**

Set up once – no more lacing.



## **Metal free – New symbol, proven quality – Page 20**

Many of our models in different categories are made without any metal.



## **VARIO FLEX – Puncture resistance with vital back system – Page 21 and page 88**

We have united two proven technologies. Weight-adapted heel shock absorption with textile puncture resistance.



## **Now you get something back – VARIO REBOUND – The revolution in soles – Page 38**

The new Rebound technology for dynamic safety. We combine our weight-adapted heel shock absorption with an improved walking economy and return energy to you. This is Rebound – Made by STEITZ SECURA.



## **READY FOR COMPETITION? – The new model series in sneakers look – Page 40**

12 in one sweep – sporty – dynamic – cool. And with VARIO REBOUND. New, award-winning design, newly developed sole, new slightly asymmetric toe cap.



## **Attention, ladies – Our widest model range of all times. Especially for you – Page 54**

15 new models for women. This leaves nothing to be desired. Look at it. Feminine, sporty, chic.

**44 new models in most categories and many model optimizations in the whole range.**

# PASSIONATE YOUR HEALTH

EXCLUSIVE  
**STEITZ**

**VITAL BACK** SYSTEM  
FOOT CLIMATE TECHNOLOGY  
FITTING SYSTEM



## THE SECURA VARIO® SYSTEM.

The protection of your back starts at the extreme end of the body – the heel. Our heel shock absorption, which is exchangeable and individually tailored to the weight and the stress of the wearer, can reduce the pressure load in the shoe to a natural level. The feet tire less quickly, and in addition, the locomotor system is sensibly discharged. The five weight modules can be easily exchanged by the wearer and can therefore always be adapted to the weight. Their geometry is shaped in such a manner that a loss of effectiveness is almost excluded.

# ABOUT

**AMAZINGLY SIMPLE.  
PROVEN MILLIONS OF TIMES.**

The unique and highly effective SECURA VARIO® system offers a significant stress relief for the muscles in the locomotor system.



up to 57 kg



up to 79 kg



up to 91 kg



up to 105 kg



over 105 kg



**DEVELOPED  
WITH PASSION.  
SCIENTIFICALLY  
TESTED.**

THE SECURA VARIO®  
HEEL SHOCK ABSORPTION.

The positive effects of the SECURA VARIO® heel shock absorption have been proven in a scientific study at the University Hospital of Jena.

A summary of the study can be ordered at  
[info@steitzsecura.com](mailto:info@steitzsecura.com).

## PROTECTION FROM ANKLE TWISTING – NATURALLY IMPROVED.

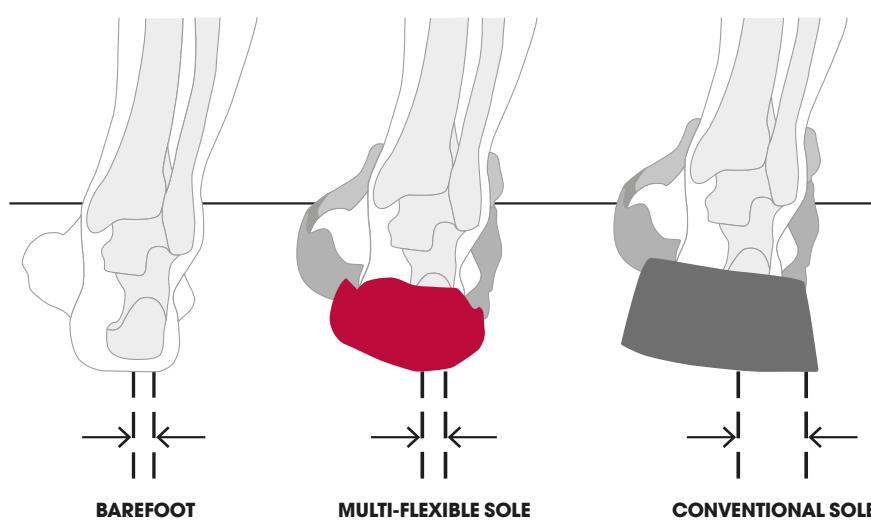
In view of the period of his evolution, man has only recently started to protect his feet with shoes. However, the imposed and hardly variable position in a conventional shoe influences the natural movement of the foot.

The landing foot slightly rolls inward to evenly spread the impact forces. This natural movement is called pronation. If the foot rolls inwards more than normal, this is called overpronation. If, on the other side, the foot rolls outward, this is called supination.

Initially, shoe concepts aimed at correcting overpronation or supination. A neutral way of walking was supposed to better coordinate the walking movement with the rest of the body and minimize the risk of accidents. Today, we know that individual pronation patterns cannot be changed automatically. Therefore, modern shoe concepts intervene as little as possible in the natural course of movement. To minimize the risk of accidents, the maximal pronation is less relevant than the force with which the foot is pushed into this pronation movement.

With flexible sole materials and an intelligent heel and outsole conception, we avoid negative, force-increasing influences in our safety shoes. Slow and regular force changes support the natural course of movement.

## OUR INNOVATIVE CONCEPT FOR PREVENTION: INTELLIGENT REDUCTION OF LEVER ARMS.



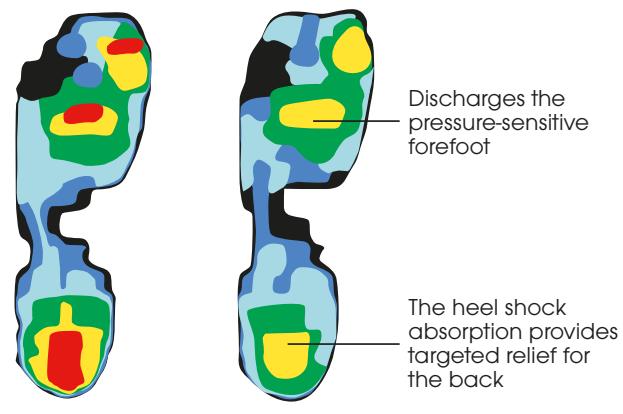
As with a pulley, conventional outsoles increase the force impact on the biological structures of the foot and the core muscles.

The conception of heel and outsole in connection with flexible materials makes sure that these force vectors, so-called lever arms, are hardly greater than when walking barefoot. This means that your performance capacity is actively maintained. STEITZ SECURA has integrated these insights in its ergonomic concept in cooperation with Prof. Dr. Markus Walther, Medical Director & Chief Physician of Schön Klinik München Harlaching.

# VARIO MULTIFLEX®.

CLOSE TO THE BAREFOOT FEELING.

The locomotor system is configured to a load corresponding to the barefoot situation. On one hand, the Multiflex technology operates to compensate the difference between the natural floor and hard industry floors, and on the other hand to achieve maximum flexibility where the foot is most flexible as well: at the level of the metatarso-phalangeal joints. Here, the soft cushioning of the forefoot protects from the occurrence of forefoot problems, in particular with increasing age.



Pressure distribution in the shoe (red = high pressure load)

## MULTIFLEX TECHNOLOGY.

FOR THE EXTRA MILE.

The Multiflex technology is the combination of stress-adapted heel shock absorption and effective forefoot damping.

The individually coordinated damping helps to optimally steer the pretension of the muscles and to avoid peak loads, in particular overloads.

## COMMITMENT TO PERFECTION.

STEITZ SECURA's safety shoes are technological masterpieces. All current models are lever-arm-reduced, most of them have multizone and heel damping as standard. In addition, there are individual features for different uses and sectors. Particularly light, particularly surefooted or slip-resistant, particularly flexible – our safety shoes correspond to the requirements of the respective job. Therefore, in our model range, you will find safety shoes for allround uses, heavy-duty models with optional midfoot protection and protection from electro-static discharge, special shoes for casters and welders, waterproof shoes, Emergency Services Collection, Specially designed ladies range, clinical areas white range, metal free shoes and much more.

**Most people are on their feet all day to give the maximum performance to their job, this can often result in back problems, the feet are aching, and maybe, even severe symptoms arise. Indeed, locomotor disorders are among the most frequent causes of sick leaves at work. Nobody needs them in his private life either. Take farewell from your back pain: Help prevent this by wearing the correct shoes!**

Safety shoes are like tools. First you think: „To start with, it does not have to be anything special. As long as it holds for a while and fulfills its purpose.“ Then you realize that it is in fact very strenuous with the wrong equipment. With tools that do not function properly or with safety shoes that do not fit correctly. That start to pinch after a few hours, provide no comfort – and that you want to take off your shoes as quickly as possible after work.

The insight: as a professional, you should not only work with the best tools, but also enjoy optimal safety shoes. After all, you stand and walk in them all day long and still want to be comfortable after hours. The right safety shoes are the ones that you do not feel and that you would still keep on even after a tough day. A partner who helps to do the job well and to stay healthy and fit. Back troubles have no chance then.

This means: your shoe should adapt to you, not vice versa. That's exactly how STEITZ SECURA safety shoes function. Our multi-width system enables every foot, even if thin or extra-wide, to fit into the shoe and find stability there.

The weight-dependent SECURA VARIO® heel shock absorption reduces pressure stress in the shoe, provides targeted relief for the back and reduces fatigue symptoms. And the multi-zone damping VARIO MULTIFLEX® additionally discharges the forefoot.

## **Megatrend prevention: it has long been a motivation and passion for us**

No chance for pain: in the development of our safety shoes, we pay particular attention to the prevention of complaints. This premature action avoids pains and their therapy – for healthy, motivated employees with less days of absence. For the most frequent cause of times of sick leave in the industrialized nations are muscle-skeletal affections, in particular back pains.

„For the prevention and treatment of back pain, ergonomically correct products are an important, but often neglected factor. According to a survey among 1000 orthopedists, 96 % of the respondents therefore even recommend to their patients the targeted purchase of ergonomically sound products, in particular if they bear the AGR quality label.“ A statement from Aktion Gesunder Rücken e.V.

STEITZ SECURA's safety shoes are the only ones that are recommended by AGR as particularly healthy for the back. We know: the prevention of back problems starts with the right shoes. They do not only have to fit the wearer like a glove, but be also adapted to the respective use. With our vital back system, we have developed a preventively effective concept in which the focus lies on the complete locomotor system with its neuronal control. It is crucial in this context that the effect is maintained throughout almost the entire lifetime of our safety shoes.

We have been working with experts from medicine and science for years and subject our safety shoes and their mechanisms of action to the strictest test criteria, which go far beyond the required norms. That is the only way for us to gain well-founded insights for the benefit of the future wearer.

## **TESTED AND APPRECIATED:**

The association Aktion Gesunder Rücken e. V. has awarded the quality label of Aktion Gesunder Rücken as particularly back-saving to the SECURA VARIO® system. This makes us proud, for Aktion Gesunder Rücken e. V. has developed strict criteria for that and closely cooperates with physicians, health insurance funds and the main professional associations. Our safety shoes with the SECURA VARIO® system are the only ones that fulfill their strict requirements!



Tested and recommended by the forum Gesunder Rücken - besser leben e.V. and the Federal Association of German Back Training Schools (Bundesverband deutscher Rückenschulen (BdR) e.V.). Additional information at:  
AGR e.V. - Stader Str. 6 - 27432 Bremervörde  
Tel. +49 (0)4761/92 63 580 - [www.agr-ev.de](http://www.agr-ev.de)

# CONTROLLING CLIMATE PR YOUR FEET.

EXCLUSIVE

STEITZ

VITAL BACK SYSTEM  
FOOT CLIMATE TECHNOLOGY  
FITTING SYSTEM

## CLIMATE COMFORT.

FOR PERFECTLY TEMPERED FEET.

The foot climate technology ensures that you do not get too cold or too hot in your shoes. High-quality leathers, microfiber and lining materials, in connection with the reduction of glues, provide a high breathing activity. In addition, we use GORE-TEX as climate membrane in many models. The core of the STEITZ foot climate technology is the internal leather insole. It consists of vegetable tanned leather and individually adapts to the foot. With its skin-friendly pH-value, it supports the climate comfort. It does not only store the humidity in the shoe, but can also reevaporate that humidity outward very quickly after the end of shift. So you always feel well in your shoe. Without any heat accumulation. Without sweating. Simply a perfect climate.

# THE PROTECTING



Our aim is to develop safety shoes that convey not only foot protection, but also a comfortable and healthy feeling to the wearer. For this sake, we search for modern materials and consciously renounce to full-area adhesions in construction.

High-quality leather and microfiber materials and new breathable functional linings provide a dry wearing sensation. An extra-class comfort.



# EXCELLENCE IN TECHNOLOGY

EXCLUSIVE

STEITZ

## VITAL BACK SYSTEM FOOT CLIMATE TECHNOLOGY FITTING SYSTEM

**98 percent of the population in the industrial nations are born with healthy feet – however, many adults later suffer from foot problems and the resulting complaints in the locomotor system.**

So what has happened on the way? An important factor is the fact that many people wear the wrong shoes. This means that the large majority contents itself with incorrectly fitting shoes, that are too tight or too wide, too big or too small. Few people care about that because they do not even know how it feels when a shoe really fits well. In case of safety shoes, this can have fatal consequences: if the safety shoe does not provide correct hold. This increases the risk of slips, trips and falls.

On the other side, shoes that are too tight cause forefoot problems, which in turn can cause an instable stance.

If you suddenly try an optimally adapted safety shoe, then there is great enthusiasm. Once a wearer experiences correctly fitting footwear, the results speak for themselves leaving the wearer not wanting to wear anything else.

STEITZ SECURA's fit method is a clever concept for an optimal fit, not only lengthwise, but also in the breadth, and offers the ultimate wearing comfort. This is unique and proven and reduces the risk of ill fitting footwear, returns and also allowing to consolidate the range available to staff.

### VARIETY WITH METHOD.

STEITZ SECURA'S MULTI-WIDTH SYSTEM.

With the unique STEITZ SECURA multi-width-system, STEITZ SECURA's safety shoes can be individually fitted to the wearer. For almost every shoe model of our current collection, four different widths are available in each shoe length – so there is no obstacle to a perfect fit of the shoe anymore.



# ITS THE TECHNOLOGY IN THE FITTING.

THAT MAKES THE DIFFERENCE.

Every foot has a different length and width. This simple insight was the foundation stone of our proven multi-width system.

Normally, a foot length corresponds to a predefined standard width. Only a foot exactly meeting this norm will really feel well in this shoe, and in reality, this is rather rare. It is therefore not useful to reduce foot size only to one linear measure. If the foot is wider or thinner, the shoe does not really fit in its width. For a comfortable width, you would have to choose a shoe that is either much too large or too small. STEITZ SECURA has solved this problem with its multi-width-system. We manufacture almost all models in four different widths per shoe length.

As you can infer from the table, a wearer with a foot width of 107 mm normally (if no multi-width-system exists) selects a shoe with the size 44 because it fits in its width, i. e. is not too tight. However, if such person only has a foot length of 262 mm, i. e. actually a shoe size of 41, the shoe is much too long.

Size (Paris stitch)			Foot length	Foot width			
Men	Women	UK		S	NB*	XB	XXB
	35	2	217 mm	85 mm	88 mm	91 mm	94 mm
	36	3	225 mm	88 mm	90 mm	93 mm	96 mm
	37	4	232 mm	90 mm	92 mm	95 mm	98 mm
38	38	5	240 mm	92 mm	95 mm	97 mm	100 mm
39	39	6	247 mm	94 mm	97 mm	99 mm	102 mm
40	40	6,5	255 mm	96 mm	99 mm	102 mm	105 mm
STEITZ multi-width system	41	7	262 mm	98 mm	101 mm	104 mm	107 mm
	42	8	270 mm	100 mm	103 mm	106 mm	109 mm
	43	9	277 mm	102 mm	105 mm	108 mm	111 mm
without multi-width system	44	10	285 mm	104 mm	107 mm	110 mm	113 mm
	45	10,5	292 mm	106 mm	109 mm	112 mm	115 mm
	46	11	300 mm	109 mm	112 mm	114 mm	117 mm
	47	12	307 mm	111 mm	114 mm	117 mm	120 mm
	48/49	13	315 mm	113 mm	116 mm	119 mm	122 mm
	50	14	322 mm	115 mm	118 mm	121 mm	124 mm
	51	15	330 mm	117 mm	120 mm	123 mm	126 mm
	52	16	337 mm	119 mm	122 mm	125 mm	128 mm

\* NB is the standard width of a shoe without multi-width system

## SIMPLE. UNIQUE.

QUICK AND EASY DETERMINATION OF SIZE AND WIDTH WITH STEITZ SECURA'S SHELL MEASURING SYSTEM.

A simple system for a perfect fit: for every shoe size, we hold three-dimensional shells with different widths available, which exactly reflect the inner space of our shoes. The trial fitting succeeds safely and extremely fast and reproduces exactly the feeling you also have when wearing our shoes.



# VITAL BACK SYSTEM FOOT CLIMATE TECHNOLOGY FITTING SYSTEM

## THE TRICK WITH THE TWIST.

### THE BOA® FIT SYSTEM.

In many uses in the area of safety shoes, lacings are an obstacle. Sometimes, they even represent a potential for danger which should not be underestimated. With many of our models, we therefore offer the BOA® FIT SYSTEM.

With a trick towards the perfect fit: the robust construction with steel cable system and a low-friction cable guide allows for lacing in seconds and offering a quick release system.

Also with gloves. The BOA® FIT SYSTEM and STEITZ SECURA shoes. A dream team.

In terms of quality, we accept no compromise. By means of an absolutely reliable construction, the BOA® FIT SYSTEM rejects dirt, oil and ice, so that the wearer never gets disturbed in his/her concentration. This is an important safety aspect for working at height or confined areas, as e. g. on the roof or on scaffolds. And the safety gloves are there to stay.

### Hold for a lifetime.

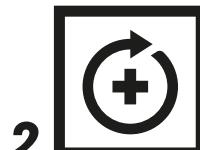
The screw cap and the cable have been tested under the strictest conditions. Just like STEITZ SECURA's shoes.

# BOA®

### OPERATION.



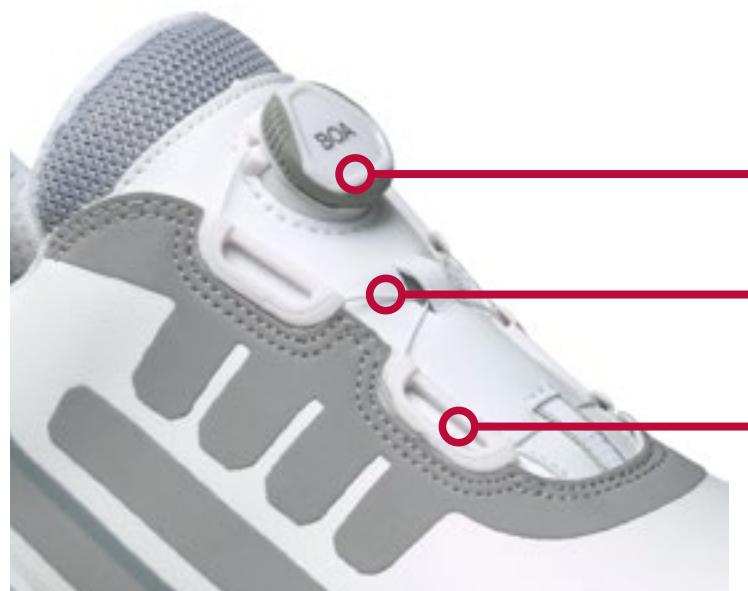
PRESS TO SNAP



TURN TO TIGHTEN



DRAW TO OPEN



#### SCREW CAP

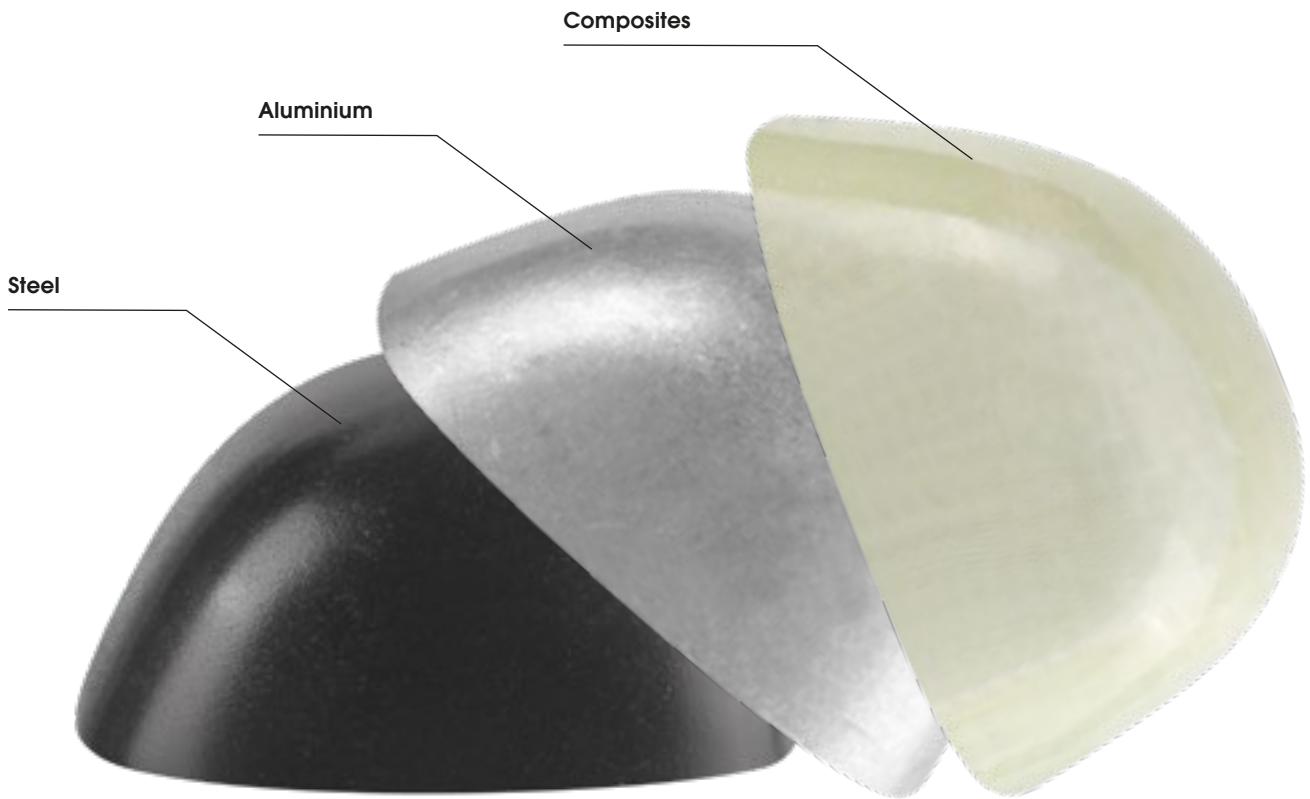
Adapts the fit with precision – click by click.

#### CABLE

Light, robust and specifically configured for comfort and performance.

#### CABLE GUIDES

Low-friction cable guides provide for smooth running of the closure.



## IT'S THE COMBI.

We understand our fit method as a concertation of single elements based on each other and complementing each other to create a clever system.

After the length and width analysis of the foot by our shell measuring system, the way is paved for a perfectly fitting safety shoe. By means of a sophisticated matrix, the 4 different shoe widths are attributed to their exactly fitting protection caps.

We use three different materials for our protection caps: steel, aluminum and composites. All materials have their defined use. But all protection caps have one thing in common: the asymmetric form.

This form is adapted to the anatomy of the forefoot and considers a. o. the differences between the right and the left foot.

In addition, the subjective sensation of the bearer in the worn shoe is decisive, for no shoe feels like the next. So the mix of materials, solidity, lacing and roll-over behavior play an important role for the subjective feeling if a shoe fits or not.

# SAFETY FIRST

## THE PPE REGULATION

**In its PPE Regulation EU 2016/425, the EU defines three risk categories that are respectively subject to different methods of conformity evaluation. A distinction is made between the following risk groups:**

### **CATEGORY I**

Products for the protection from low risks are attributed to this category. For these products, the manufacturer assumes that the user can evaluate the protective function of the PPE himself.

### **CATEGORY II**

These are products offering a standard protection from mechanical risks, e. g. work protective helmets, hearing protection or safety shoes.

### **CATEGORY III**

Category III includes all products protecting from deadly dangers and irreversible harm to health. The PPE of this risk group protects from risks that the user himself cannot evaluate, e. g. risks of aggressive chemicals, breathing in harmful substances or harmful noise. This also includes cutting damage risks when operating saws.

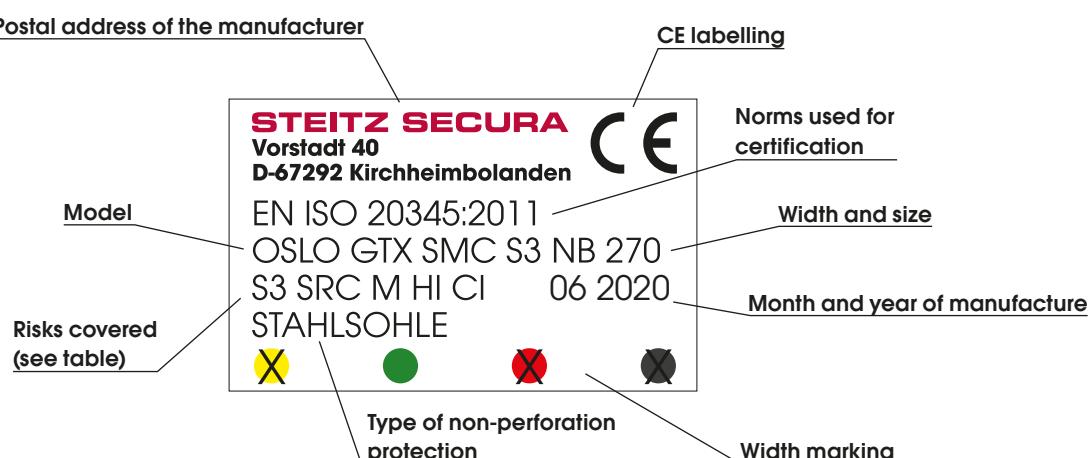
STEITZ SECURA's safety and occupational shoes all comply with the protection from risks of Category II, some special models even with Category III. These include a. o. firemen boots or shoes with integrated cutting protection.

Symbol	Risk covered	Requirement and fulfilled limit values	Category							
		Norm	EN ISO 20345:2011				EN ISO 20347:2012			
			SB	S1	S2	S3	OB	O1	O2	O3
	Injuries to the tip of the toes due to falling objects, kicking or pinching	Toe protection up to 200 Joule impact and 15.000 Newton pressure load	X	X	X	X	-	-	-	-
		Basic requirements	X	X	X	X	X	X	X	X
	Slight injuries in the heel area Losing the shoe	Closed heel area	O	X	X	X	O	X	X	X
A	Electrical shock up to 250 volts AC Electrostatic charge	Antistatic shoes – continuity resistance between 100 kilo ohms and 1000 mega ohms	O	X	X	X	O	X	X	X
E	Fracture of heel bone	Energy absorption capacity in the heel area – at least 20 joules	O	X	X	X	O	X	X	X
FO	Early destruction of the soles by fuels	Resistance to fuels	O	X	X	X	O	O	O	O
WRU	Ingress of water through the upper material	Resistance of upper materials to water passage and water absorption	O	O	X	X	O	O	X	X
P	Penetration through the sole by pointed objects	Resistance against penetration – at least 1100 N STEEL SOLE: as a steel insole made of metal SECURA FLEX: as a metal free textile insert / brand sole	O	O	O	X	O	O	O	X
HI	Burns from hot surfaces	Heat insulation – at 150°C at least 30 min	O	O	O	O	O	O	O	O
CI	Effects of cold on the foot	Insulation against cold – at -17°C at least 30 min	O	O	O	O	O	O	O	O
HRO	Destruction of the sole by hot surfaces	Resistance of the sole against contact heat – at 300°C for at least 60 seconds	O	O	O	O	O	O	O	O
M	Injuries in the mid-foot area (instep) due to falling objects	Mid-foot protection – resistance up to 100 joules impact	O	O	O	O	O	O	O	O
SRA	Falls caused by slipping	Anti-slip on ceramic tile / cleaning agents	O	O	O	O	O	O	O	O
SRB	Falls caused by slipping	Slip-resistance steel floor / glycerine	O	O	O	O	O	O	O	O
SRC	Falls caused by slipping	SRA + SRB	O	O	O	O	O	O	O	O
		ESD protection against electrostatic discharge according to DIN EN IEC 61340-4-3								
X: Meets specified requirements										
O: Requirement can be met. Please note the details on the shoe. SRA or SRB or SRC must be met.										

## LABELLING.

### THE FLAP STICKER.

If you take a look on the backside of the flap in the shoe, you will find all relevant information you need for categorization. This data is binding and shall help to determine the type of safety class danger of the respective use.



# PRO-ACTIVE, PRODUCT, PROTECTION.

## DIN EN 61340-4-3 – THE PROTECTION NORM



Electro-static discharges are the enemies of sensitive electronic components. In the worst case, voltage punctures produced by them can lead to the destruction of components or the ignition of highly flammable substances.

By respecting the norm in our safety shoes, we undertake to keep the imposed ESD thresholds values. This is proactive product protection.

We test the resistance values of our models according to the more demanding method of DIN EN 61340-4-3. For this purpose, the discharge capacity of the safety shoe is confronted with a defined extreme climate situation. For temperature and humidity each have a strong impact on electric resistance.

**The ESD models are tested in a range of electrical resistance between 100 Kiloohm and 100 Megaohm.**

The individual sole series have been tested by notified testing institutes in the form of a type examination according to EN 61340-4-3 (with 12% $\pm$ 3 residual moisture at 23°C). After production, 100% of the shoes are tested to guarantee this resistance value without any compromise.

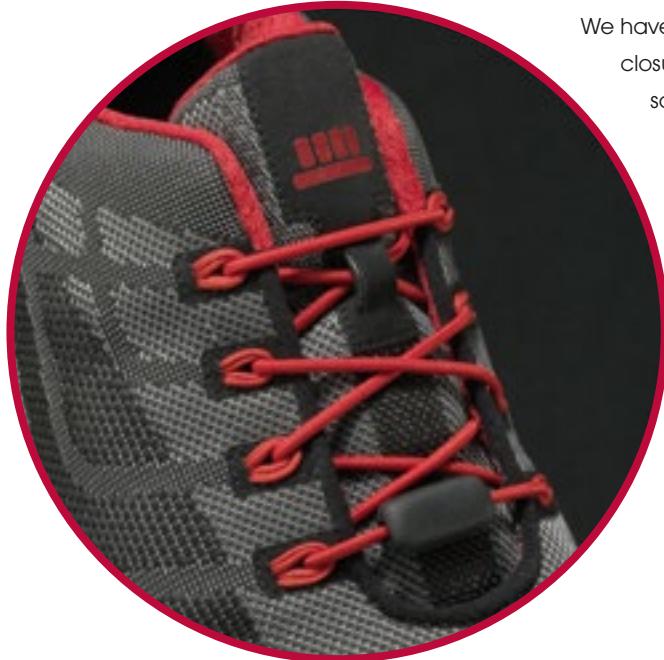
The measuring procedure is conceived by reference to the norm EN 61340-5-1 (workplace measurement). The upper limit defined here is 35 Megaohm. So all ESD models have electro-static discharge capacity.

You can find the ESD labelling well visible on the inside tongue of our models.



# STEITZ FLEXO

NEW!



We have equipped some of our new models with the new STEITZ FLEXO closure system as a standard. Set up once, the individual fit of your safety shoe is guaranteed forever. Day after day. Without time-consuming lacing.

What is much more important is to avoid trips and falls risks due to open laces. For us, this is the logical connection between comfort and protection. Typical for STEITZ SECURA.

Do you prefer conventional lacing? No problem. Classical laces are included with each shoe.

The following models are equipped with STEITZ FLEXO:

**CP 4100 ESD**  
**CP 4210 ESD**  
**CP 4300 ESD / CP 4300 SF**  
**JULIA**  
**FRIEDA**

Our STEITZ FLEXO closure system is also available as accessory article for laced low-shoe models. You can find additional information on page 101.

## THE BENEFITS AT A GLANCE:

- ✓ Flexible and robust rubber lacing
- ✓ Individually adaptable
- ✓ Always constant lacing intensity
- ✓ Simplifies and accelerates the procedure of taking the shoe on and off
- ✓ Reduces the risk of a potential trip hazard
- ✓ Brilliantly suitable for works on turning machines

You can find additional details about FLEXO directly here: <https://steitzsecura.com/flexo>



# DOES YOUR SHOE HAVE TO BE METAL FREE?

There are uses in which a safety shoe should not contain any metal – e. g. in the area of safety controls at the airport. In order not to activate the metal detectors, we have equipped our metal free models with a textile puncture resistance and the proven composite toe protection cap. A light, flexible shoe for your safety without any metal.

You can find many of the models in the different categories. Just look for this symbol.



# PERFECT NEW SOLUTION FOR COMPLETE PROTECTION.



## TEXTILE PUNCTURE RESISTANCE WITH VITAL BACK SYSTEM

We combine our proven SECURA VARIO heel shock absorption system with a metal free puncture resistance. This yields VARIO FLEX. Just look for this symbol.



In some areas of use, a light textile puncture resistance in the shoe is highly useful. But do you also know the benefits of our weight-dependent SECURA VARIO® system?

Now we have united both advantages and developed the VARIO FLEX system. With a simple lifting mechanism, you can lift the textile insole in the heel area and exchange the integrated damping module as usual. So we offer you the ideal solution. Individual damping combined with puncture resistance.



Of course, our VARIO FLEX technology is DGUV-certified and absolutely safe. As usual, a thought out STEITZ SECURA quality.

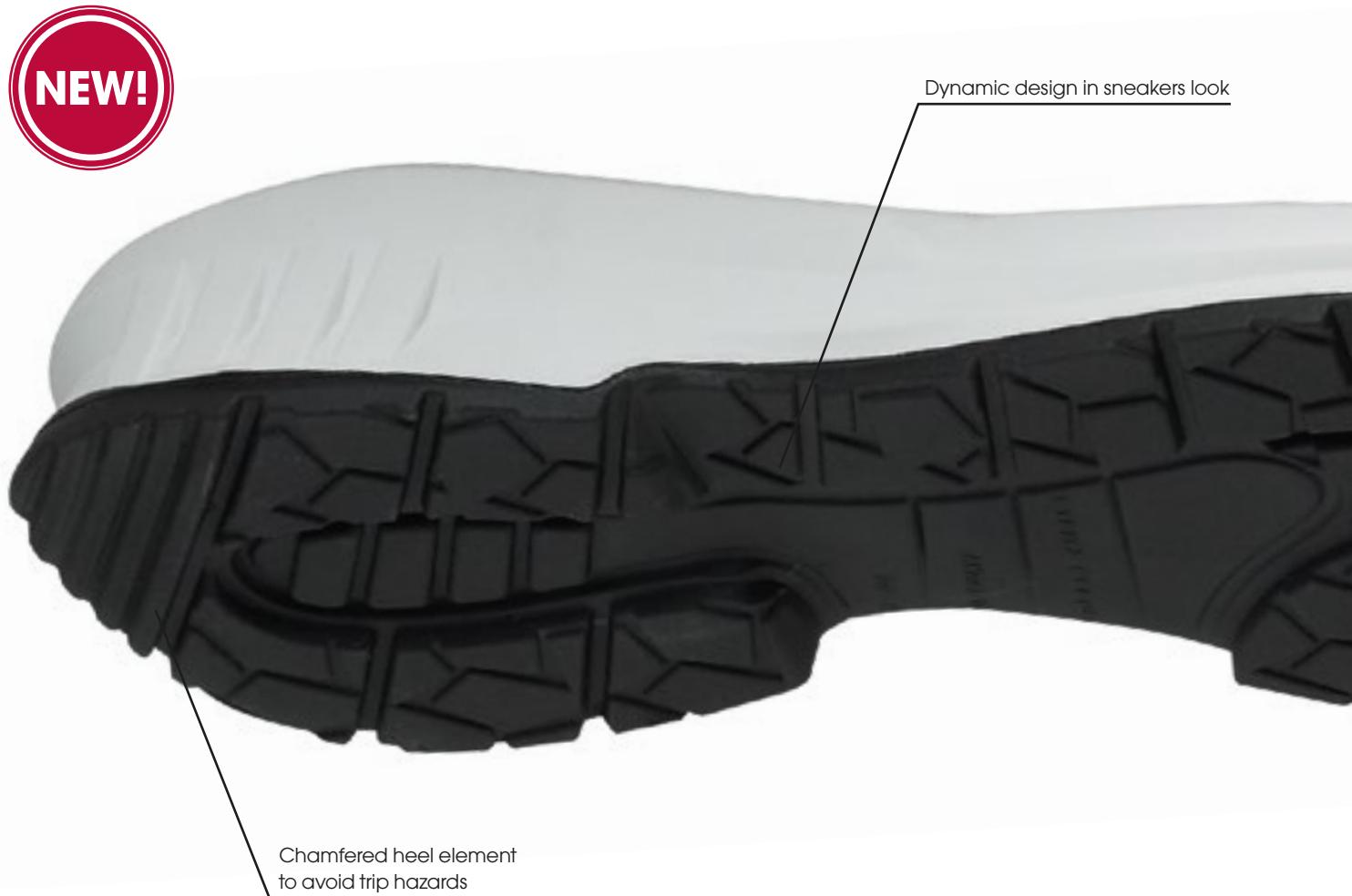
You can find the new VF models on page 89.

# ARE YOU LOOKING FOR SOLES SPECIFICALLY DESIGNED AND TESTED FOR SPECIFIC AREAS AND SURFACES?

Different sole profiles and materials help to optimally adapt your safety shoe to your area of use. So we offer light, flexible outsoles made of thermoplastic polyurethane (TPU) with high abrasion resistance and good slip resistance (heat-resistant up to ca. 120°C). In addition, particularly robust cut and heat resistant (up to ca. 220°C) soles made of nitrile rubber (perbunan) with very good slip resistance are available.

## OUTSOLE TPU COMPETITION

You can find our new COMPETITION models from page 40 on.



# TPU SOLES MADE OF THERMOPLASTIC POLYURETHANE

Light, flexible outsoles made of thermoplastic polyurethane (TPU) with high abrasion resistance, good slip resistance and heat resistance up to approx. 120°C



## TPU COMPETITION

3.0 MM PROFILE

Outsole with increased protection from ankle twisting, reduces lever arms, weight-reduced sole construction, damping structure in heel area, very good abrasion and slip resistance, heat-resistant up to approx. 120 °C.



## TPU ACTIVE

3.0 MM PROFILE

Outsole with increased protection from ankle twisting, reduces lever arms, supports the natural movements, flexion zone with pivot, light and flexible, very good abrasion and slip resistance, heat-resistant up to approx. 120°C.



## TPU ATHLETIC

3.5 MM PROFILE

Outsole with increased protection from ankle twisting, reduces lever arms, supports the natural movements, light and flexible, very good abrasion resistance and excellent slip resistance, heat-resistant up to approx. 120°C.



## TPU CX FLEX

2.6 MM PROFILE

Weight-reduced sole construction with tapered joint area, flexion zone with pivot, damping structure in heel area, very good abrasion and slip resistance, heat-resistant up to approx. 120°C.



## TPU DYNAMICS

2.6 MM PROFILE

Light, flexible outsole made of soft TPU with tampered joint area, flexion zone with pivot, damping structure in heel area, very good slip resistance, heat-resistant up to approx. 120°C.



## TPU LS PROFESSIONAL

2.6 MM PROFILE

Elegant business outsole, slightly profiled, very good abrasion resistance, heat-resistant up to approx. 120°C.



## TPU SOLES MADE OF THERMOPLASTIC POLYURETHANE

Light, flexible outsoles made of thermoplastic polyurethane (TPU) with high abrasion resistance, good slip resistance and heat resistance up to approx. 120°C



### TPU SKATER

2.8 MM PROFILE

Outsole with increased protection from ankle twisting, reduces lever arms, supports the natural movements, light and flexible, very good abrasion and slip resistance, heat-resistant up to approx. 120°C.



### TPU VX

3.0 MM PROFILE

Outsole with broad stepping surface, flexion zone with pivot, good abrasion and slip resistance, heat-resistant up to approx. 120°C.



### TPU WOMAN BUSINESS

2.0 MM PROFILE

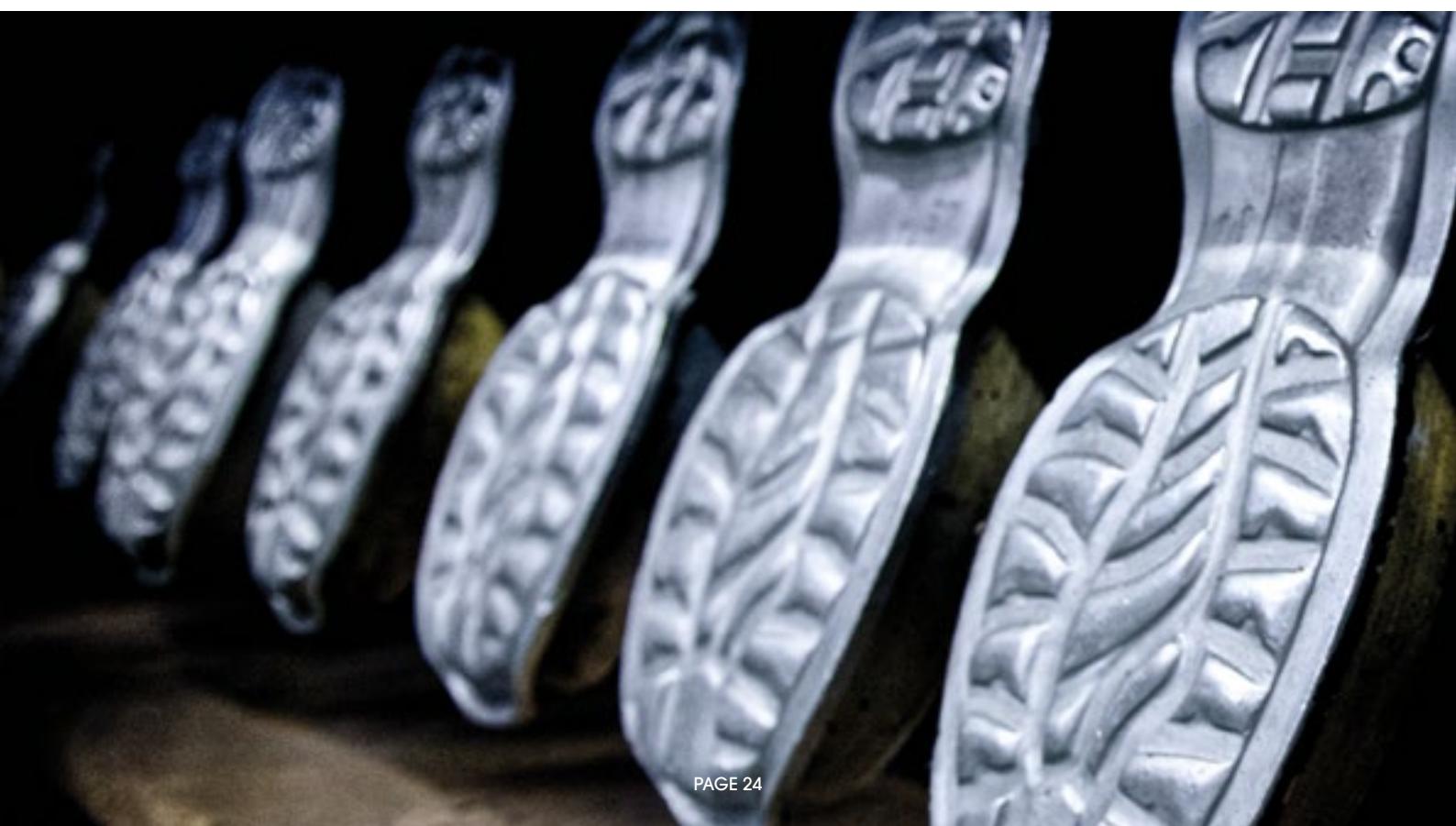
Elegant business sole for women with tampered joint area, slip-resistant, good abrasion resistance, heat-resistant up to approx. 120°C.



### TPU WOMAN SPORT

3.0 MM PROFILE

Light and flexible sport sole for women with tampered joint area, very good slip resistance, good abrasion resistance, heat-resistant up to approx. 120°C.



# PERBUNAN SOLES MADE OF NITRILE RUBBER

Highly robust, cut and heat resistant soles (up to 220°C) with very high slip-resistance and excellent resistance against acids and lyes.



## PERBUNAN ACTIVE

### 4.1 MM PROFILE

With increased protection from ankle twisting, reduces lever arms, good acid and lye resistance, broad stepping surface, high wear resistance, heat-resistant up to approx. 220°C.



## PERBUNAN ALPINE

### 6.5 MM PROFILE

Robust, rough-profile sole with good abrasion and cut resistance, broad stepping surface, good acid and lye resistance, heat-resistant up to approx. 220°C.



## PERBUNAN ATHLETIC

### 3.8 MM PROFILE

Anti-slip sole for smooth and oily floors, with increased protection from ankle twisting, reduces lever arms, very good abrasion resistance, heat-resistant up to approx. 220°C.



## PERBUNAN DYNAMICS

### 2.6 MM PROFILE

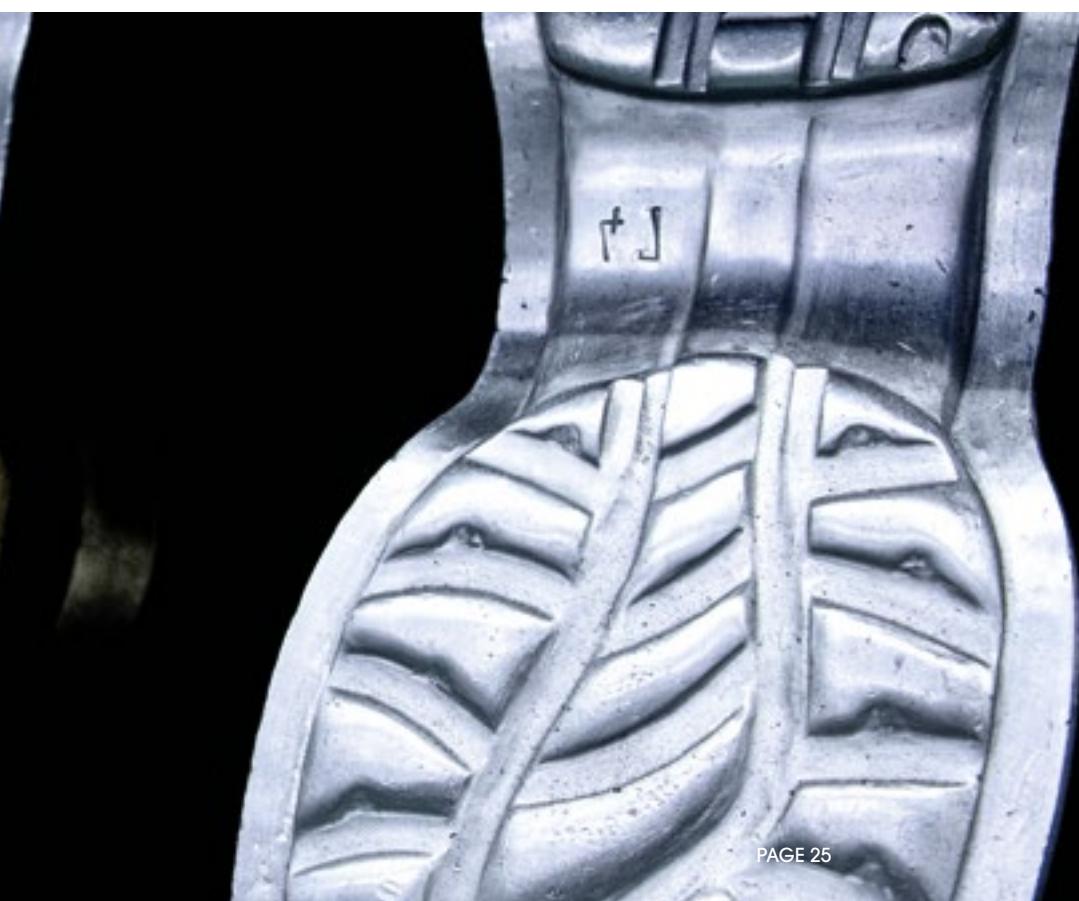
Weight-reduced sole construction with tampered joint area, flexion zone with pivot, damping structure in heel area, very good abrasion and slip resistance, heat-resistant up to approx. 220°C.



## PERBUNAN VX

### 3.8 MM PROFILE

Robust outsole with flexion zone with pivot, good abrasion and slip resistance, very good acid and lye resistance, heat-resistant up to approx. 220°C.



# THE COLLECTION

# FINDING THE PERFECT SHOES, EFFICIENTLY AND EFFECTIVELY.

PROTECTION CLASSES AND SYMBOL EXPLANATION	FOLD-OUT PAGE	
ARE YOU LOOKING FOR LIGHT WEIGHT SHOES WITHOUT COMPROMISING ON TECHNOLOGY?	PAGE 28	NON SLIP PROTECTION
ARE YOU LOOKING TO UPDATE YOUR STYLE TO OUR NEW LIGHT WEIGHT, SNEAKERS DESIGN?	PAGE 40	EXTREME FLEXIBILITY
DOES YOUR SHOE NEED TO HAVE NON-SLIP PROTECTION?	PAGE 44	A LOT OF STANDING AND WALKING
DO YOU NEED EXTREME FLEXIBILITY IN YOUR SAFETY SHOES?	PAGE 48	SUITABLE FOR LADIES
ARE YOU COUNTING YOUR STEPS, OR STOOD STILL FOR MOST OF THE DAY?	PAGE 50	RISK TO SLIP HAZARDS
DO YOU NEED A ULTIMATE COMFORT AND STYLE IN SAFETY FOR LADIES?	PAGE 54	
ARE YOU AT RISK TO SLIP HAZARDS?	PAGE 59	EXTREME CONDITIONS
DO YOU NEED FOOTWEAR FOR THE MOST EXTREME CONDITIONS?	PAGE 62	
ARE YOU LOOKING FOR THE ULTIMATE IN COMFORT METATARSAL PROTECTION?	PAGE 68	METATARSAL PROTECTION
KEEPING BUSINESS WEARERS SAFE AND STYLISH?	PAGE 72	
DO YOU NEED SAFE AND STYLISH SHOES FOR THOSE CLINICAL ENVIRONMENTS?	PAGE 76	BUSINESS WEARERS
ARE YOU LOOKING FOR LIGHT WEIGHT TEXTILE PUNCTURE RESISTANCE?	PAGE 80	
ARE YOU LOOKING FOR LIGHTWEIGHT TEXTILE PUNCTURE RESISTANCE, BUT WITH VITAL BACK SYSTEM?	PAGE 88	CLINICAL ENVIRONMENTS
ARE YOU LOOKING FOR THE ULTIMATE BREATHABILITY WITH COMPLETE WATERPROOF PROTECTION?	PAGE 90	
DO YOU NEED SPECIFICALLY TAILORED SAFETY FOOTWEAR, TO MEET INDIVIDUAL NEEDS?	PAGE 98	TEXTILE PUNCTURE RESISTANCE
DO YOU NEED ACCESSORIES?	PAGE 100	
ALPHABETIC OVERVIEW	PAGE 104	VARIO FLEX PUNCTURE RESISTANCE
OVERVIEW BY PROTECTION CLASSES	PAGE 106	
IMPRINT	PAGE 112	GORE-TEX
		INDIVIDUAL NEEDS

# ARE YOU LOOKING FOR LIGHT WEIGHT SHOES WITHOUT COMPROMISING ON TECHNOLOGY?

## VARIO DYNAMICS® PRO

For all those who must stand and walk around a lot at work and want to combine safety with wearing comfort: the VARIO Dynamics® Pro models are extremely lightweight and particularly breathable thanks to microfiber, and they convince with their sporty look. This look is also supported by the Athletic sole – it is flexible and keeps the shoes extremely lightweight. In addition, an optimal climate comfort is provided by the real leather insole. Ideal for strenuous working days in production or assembly.

### FEATURES

#### Basic-Features:

- ✓ VARIO Multiflex®
- ✓ Multi-width system
- ✓ Aluminum toe cap
- ✓ Protection against electrostatic discharge (ESD)
- ✓ Dust guard tongue

#### Optional:

- ✓ Toe guard
- ✓ BOA® FIT SYSTEM
- ✓ Velcro fastening straps
- ✓ Seamless shoe design





## VD PRO 3500 BOA

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, black

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 3800 BOA

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, black

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 3500 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, black

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 3800 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, black

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

ARE YOU LOOKING FOR LIGHT WEIGHT SHOES WITHOUT COMPROMISING ON TECHNOLOGY?

# VARIO DYNAMICS® PRO



## VD PRO 3520 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 3820 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 3560 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, red

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1000 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with large surface ventilation for a pleasant climate inside the shoe, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1100 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with large surface ventilation for a pleasant climate inside the shoe, toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1400 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, perforation for optimal ventilation, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1500 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

ARE YOU LOOKING FOR LIGHT WEIGHT SHOES WITHOUT COMPROMISING ON TECHNOLOGY?

# VARIO DYNAMICS® PRO



## VD PRO 1800 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1500 BOA

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: [VD PRO 1500 BOA SF](#)



## VD PRO 1800 BOA

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: [VD PRO 1800 BOA SF](#)



## VD PRO 1040 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, orange

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with large surface ventilation for a pleasant climate inside the shoe, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1140 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, orange

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with large surface ventilation for a pleasant climate inside the shoe, toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1440 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, orange

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, perforation for optimal ventilation, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1540 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, orange

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1840 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, orange

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

ARE YOU LOOKING FOR LIGHT WEIGHT SHOES WITHOUT COMPROMISING ON TECHNOLOGY?

# VARIO DYNAMICS® PRO



## VD PRO 1080 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, yellow

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with large surface ventilation for a pleasant climate inside the shoe, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1580 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, yellow

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1880 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, yellow

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1060 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, red

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with large surface ventilation for a pleasant climate inside the shoe, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1460 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, red

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, perforation for optimal ventilation, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1560 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, red

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1760 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, red

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, perforation for optimal ventilation, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1860 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, red

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

ARE YOU LOOKING FOR LIGHT WEIGHT SHOES WITHOUT COMPROMISING ON TECHNOLOGY?

# VARIO DYNAMICS® PRO



## VD PRO 1010 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with large surface ventilation for a pleasant climate inside the shoe, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1410 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, perforation for optimal ventilation, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1710 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, perforation for optimal ventilation, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



**PASSIONATE  
ABOUT PERFECTION.**

**STRIVE FOR THE BEST.**

# VARIO REBOUND THE NEW STEITZ TECHNOLOGY.

NEW!

## VARIO REBOUND

You want more than unique, weight-adapted heel shock absorption?

Here you are: our SECURA-VARIO® technology – now with intelligent rebound properties.

You can expect a revolution in soles!

How can you combine functions with each other which are actually contradictory?

On one hand, the following properties are important in every step movement:

- Stability • Roll-over properties • Comfort

On the other hand, the individual, weight-adapted damping in the heel area has the highest priority for us. This sustainably saves the back. Thanks to the scientifically validated, weight-dependent heel shock absorption SECURA VARIO®, which has proven millions of times, our engineers and designers had the required technical advance to elaborate the perfect combination of rebound properties and individual damping performance: they gave birth to the unique **VARIO REBOUND** technology.

**The principle:**

**Optimal damping in the heel area and effective return of energy in the forefoot – for you, this means:**

**maximum comfort plus stability.**

**Our special shoe construction reduces lever arms.**

**This provides your foot with maximum stability in the shoe and tangible relief.**

We at STEITZ SECURA are very proud of these unique characteristics.



Shoes with the **VARIO REBOUND** technology are marked with the following symbol:



# THE REVOLUTION IN SOLES – VARIO REBOUND:

You can find additional details on  
VARIO REBOUND directly here:  
<https://steitzsecura.com/en/variorebound>



## YOUR BENEFITS

- ✓ High energy return rate leads to reduced effort in every step
- ✓ Excellent weight-adapted damping properties
- ✓ Wear-free sole technology and long-lasting quality
- ✓ Reduced weight due to low material density
- ✓ Free from material fatigue and therefore longer lifetime
- ✓ Unchanged comfort properties down to -25°C
- ✓ Free from solvents and silicone, therefore suitable for allergy sufferers

## THE COMBINED REBOUND EFFECT – WALKING ECONOMY ON A TOTALLY NEW LEVEL.

The newly developed midsole material with rebound effect returns a very high part of the energy spent by the wearer. Thanks to that, the wearer experiences a considerable reduction of muscle fatigue - even over long distances or a long working day. In addition, the outsole made of soft TPU optimizes the power transmission in the step sequence.

### Phase 1:

Weight-adapted damping in heel area by the SECURA VARIO® System.



### Phase 2:

Even charge spreading over the whole walking area.

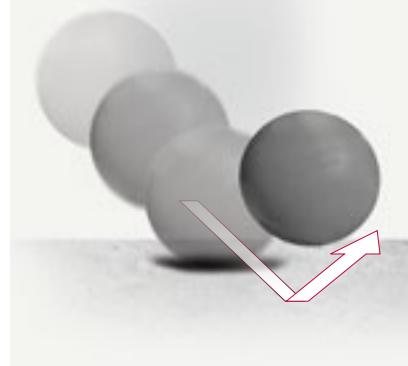


### Phase 3:

Roll-over movement via the forefoot, the metatarsophalangeal joint and the big toe. Here, the rebound material in the midfoot and forefoot area supports the lever force for the next step.

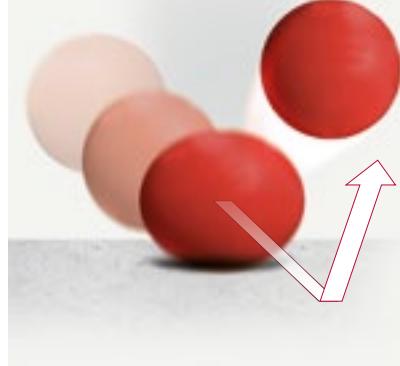


### STANDARD SOLE MATERIAL



### REBOUND SOLE MATERIAL

- Higher energy return
- Higher damping effect
- Lower weight
- More flexibility



### VITAL BACK SYSTEM WITH REBOUND:

With the ultra-modern multi-section-injection procedure, we have managed to integrate rebound material into the sole in the midfoot and forefoot area. While in the heel area, proven standard PU material stabilizes and absorbs the energy at the heel touchdown. Combined with the SECURA VARIO® system, this achieves optimal damping and a safe stance.

# ARE YOU LOOKING TO UPDATE YOUR STYLE TO OUR NEW LIGHT WEIGHT, SNEAKERS DESIGN?

## COMPETITION

Our new COMPETITION range aims at achieving the best performance. Wearing comfort on a totally new level, the unique vital back system, Steitz' fitting method and the exclusive foot climate technology will support you with our new **VARIO REBOUND** technology. The additional features of the COMPETITION series also set new standards: an extra-flat and extremely robust asymmetric protective toe cap made of composite materials for new freedom for your toes. Innovative high-tech-upper materials, combined with the newly designed anti-slip outsole. This is fashionable safety - Made by STEITZ SECURA. So we combine lightness with our unsurpassed comfort and sporty statement. These safety shoes show a cool style even after work.

**Unbeatable safety with sneakers look!**



### FEATURES

#### Basic-Features:

- ✓ Multi-width system
- ✓ Composite toe cap
- ✓ VARIO REBOUND Technology

#### Optional:

- ✓ BOA® FIT SYSTEM
- ✓ STEITZ FLEXO closure system
- ✓ Textile puncture-resistant midsole SECURA FLEX



### CP 4360 ESD

EN ISO 20345:2011 S2 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, black

Cushioning: VARIO REBOUND Technology

Modern textile with striking high-frequency embossing, comfortable fit due to seamless shoe design, reinforced abrasion-resistant TPU toe guard, metal free design, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## CP 4000 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, white

Cushioning: VARIO REBOUND Technology

Ultra-light microfibre and large-scale inserts of netting with high ventilation quality, metal free design, two individually adjustable velcro fastening straps for ideal support, reinforced abrasion-resistant TPU toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## CP 4100 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, white

Cushioning: VARIO REBOUND Technology

Ultra-light microfibre and large-scale inserts of netting with high ventilation quality, metal free design, reinforced abrasion-resistant TPU toe guard, with STEITZ FLEXO closure system and conventional laces as standard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## CP 4100 BOA

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, white

Cushioning: VARIO REBOUND Technology

Ultra-light microfibre and large-scale inserts of netting with high ventilation quality, BOA® FIT SYSTEM, reinforced abrasion-resistant TPU toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: CP 4100 BOA SF



## CP 4200 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, white

Cushioning: VARIO REBOUND Technology

Lightweight woven textile with sporty look, comfortable fit due to seamless shoe design, metal free design, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

ARE YOU LOOKING TO UPDATE YOUR STYLE TO OUR NEW LIGHT WEIGHT, SNEAKERS DESIGN?

# COMPETITION



## CP 4210 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, white

Cushioning: VARIO REBOUND Technology

Lightweight woven textile with sporty look, comfortable fit due to seamless shoe design, metal free design, with STEITZ FLEXO closure system and conventional laces as standard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## CP 4300 ESD

EN ISO 20345:2011 S2 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, black

Cushioning: VARIO REBOUND Technology

Modern textile with striking high-frequency embossing, comfortable fit due to seamless shoe design, reinforced abrasion-resistant TPU toe guard, metal free design, with STEITZ FLEXO closure system and conventional laces as standard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: [CP 4300 SF](#)



## CP 4340 ESD

EN ISO 20345:2011 S2 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, white

Cushioning: VARIO REBOUND Technology

Ultra-light smooth microfibre with striking high frequency embossing, comfortable fit due to seamless shoe design, reinforced abrasion-resistant TPU toe guard, metal free design, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: [CP 4340 SF](#)



## CP 4380 ESD

EN ISO 20345:2011 S2 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, black

Cushioning: VARIO REBOUND Technology

Modern textile with striking high-frequency embossing, comfortable fit due to seamless shoe design, reinforced abrasion-resistant TPU toe guard, metal free design, with black and green laces as standard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



**FOOTWEAR THAT  
DOESN'T STAND STILL.**

**STRIVE FOR THE BEST.**

# DOES YOUR SHOE NEED TO HAVE NON-SLIP PROTECTION?

## VARIO FLEX PRO

Does your shoe have to be light, but still offer good stability? This is no contradiction! Our lever-arm-reduced shoes support the natural foot movement and thus also the sure-footedness. So in combination with our VARIO Multiflex® technology, the VX PRO model series offers you a high protection from ankle twisting and, at the same time, a particularly comfortable, sporty walking sensation. Ideal for use e. g. in craft, metal construction and outdoor, thanks to the robust, dirt-rejecting leather surface.

### FEATURES

#### Basic-Features:

- ✓ Multi-width system
- ✓ STEITZ FLEX-ZONE®
- ✓ Aluminum toe cap

#### Optional:

- ✓ VARIO Multiflex®
- ✓ Puncture-resistant steel midsole
- ✓ Textile puncture-resistant midsole SECURA FLEX



### VX 7750 PERBUNAN

EN ISO 20345:2011 S2 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Active ESD, anthracite

Cushioning: VARIO Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: [VX 7750 PERBUNAN S3](#)



## VX PRO 7550 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Active ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: [VX PRO 7550 S3](#)



## VX PRO 7750 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Active ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: [VX PRO 7750 S3](#)



## VX 7550 PERBUNAN

EN ISO 20345:2011 S2 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Active ESD, anthracite

Cushioning: VARIO Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: [VX 7550 PERBUNAN S3](#)

DOES THE SHOES HAVE TO BE NON-SLIP PROTECTION?

# VARIO FLEX PRO



## VX PRO 7100 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Active ESD, blue

Cushioning: VARIO Multiflex® Technology

Soft nubuck leather, dust guard tongue, reinforced, abrasion-resistant toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VX PRO 7300 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Active ESD, blue

Cushioning: VARIO Multiflex® Technology

Soft nubuck leather, dust guard tongue, reinforced, abrasion-resistant toe guard, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VX PRO 7200 SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Active ESD, silver-grey

Cushioning: Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VX PRO 7800 SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Active ESD, silver-grey

Cushioning: Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VX PRO 7500 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Active ESD, orange

Cushioning: VARIO Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VX PRO 7600 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Active ESD, orange

Cushioning: VARIO Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VX 7500 PERBUNAN S3

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Active ESD, anthracite

Cushioning: VARIO Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VX 7600 PERBUNAN S3

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Active ESD, anthracite

Cushioning: VARIO Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

# DO YOU NEED EXTREME FLEXIBILITY IN YOUR SAFETY SHOES?

## SKATER PRO

Safety whilst still extra light and comfortable: the SKATER-PRO models use innovative materials with minimum weight. The high-quality textile offers much freedom of movement to the foot and provides the best climate control in the shoe. The light wedge sole also supports optimum freedom and a safe stance. This shoe is exactly fitted to the length and width of the individual foot and is above all perfectly suitable for use in craft and logistics. The fit and the unrivalled comfort of these shoes make you quickly forget that you are wearing safety shoes. With this model series with the multi-flexible wedge sole, we now have a shoe in sneaker style that has no compromise compared to a leisure shoe in terms of daily wearing comfort.

### FEATURES

#### Basic-Features:

- ✓ VARIO Multiflex®
- ✓ Multi-width system
- ✓ Aluminum toe cap

#### Optional:

- ✓ Leather-free and therefore suitable for allergy sufferers

### SK 40 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 48/49 (217 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Skater ESD, black

Cushioning: VARIO Multiflex® Technology

Functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## SK 50 ESD

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 48/49 (217 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Skater ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Breathable, functional textile with hexagon-optics, leather-free, suitable for allergy sufferers, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

EXTREME  
FLEXIBILITY



## SK 60 ESD

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 48/49 (217 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Skater ESD, red

Cushioning: VARIO Multiflex® Technology

Breathable, functional textile with hexagon-optics, leather-free, suitable for allergy sufferers, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

## SK 70 ESD

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 48/49 (217 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Skater ESD, black

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, functional lining made of breathable textile and microfibre, leather-free, suitable for allergy sufferers, replaceable comfort insole ERGO-SOFT ESD

# ARE YOU COUNTING YOUR STEPS, OR STOOD STILL FOR MOST OF THE DAY?

## VARIO DYNAMICS®

Walking and standing a lot – especially in production, this is part of daily business. The STEITZ FLEX-ZONE® supports the natural roll-over movement of the foot and thus provides for a comfortable walking sensation all day long. The multi-width system and breathable textiles complete the healthy comfort of this model series. The perbunan models of this series are our classics for a robust use in building construction. Whether in S2 or S3 with puncture resistance. Simply unbreakable.

### FEATURES

#### Basic-Features:

- ✓ Multi-width system
- ✓ STEITZ FLEX-ZONE®
- ✓ Leather insole

#### Optional:

- ✓ Reinforced toe guard
- ✓ Reflective applications
- ✓ Perforated design for optimal ventilation
- ✓ Protection against electrostatic discharge (ESD)

## ESD AL 711 PLUS

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, white

Cushioning: SECURA VARIO® heel shock absorption

Light-weight microfibre combined with open-cell functional textile elements, elastic bands and an individually adjustable velcro fastening strap for an ideal support, high visibility safety reflectors, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD





## VD 2000 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, white

Cushioning: SECURA VARIO® heel shock absorption

Ultra-lightweight textile upper combined with breathable textile inserts, two individually adjustable velcro fastening straps for ideal support, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 2200 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, white

Cushioning: SECURA VARIO® heel shock absorption

Ultra-lightweight textile upper combined with breathable textile inserts, large surface ventilation, high visibility safety reflectors, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## ESD AL 741 PLUS

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, white

Cushioning: SECURA VARIO® heel shock absorption

Ultra-lightweight microfibre, perforation for optimal ventilation, high visibility safety reflectors, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## ESD AL 742 PLUS

EN ISO 20345:2011 S2 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, silver-grey

Cushioning: SECURA VARIO® heel shock absorption

Soft nubuck leather, high visibility safety reflectors, functional lining made of breathable textile and microfibre, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD

ARE YOU COUNTING YOUR STEPS, OR STOOD STILL FOR MOST OF THE DAY?

# VARIO DYNAMICS®



## ESD AL 782 PLUS

EN ISO 20345:2011 S2 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, silver-grey

Cushioning: SECURA VARIO® heel shock absorption

Soft nubuck leather, high visibility safety reflectors, functional lining made of breathable textile and microfibre, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD



## VX 453 PERBUNAN

EN ISO 20345:2011 S2 SRC CI HRO HI



Sizes: 38 - 48/49 (240 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX ESD, grey-blue

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant TPU toe guard, high visibility safety reflectors, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-COOL® ESD

Available in S3 version: [VX 453 BAU PERBUNAN](#)



## VX 473 PERBUNAN

EN ISO 20345:2011 S2 SRC CI HRO HI



Sizes: 38 - 48/49 (240 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX ESD, grey-blue

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant TPU toe guard, high visibility safety reflectors, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-COOL® ESD

Available in S3 version: [VX 473 BAU PERBUNAN](#)



**INNOVATIVE  
AND INSPIRED.**

**STRIVE FOR THE BEST.**

# DO YOU NEED A ULTIMATE COMFORT AND STYLE IN SAFETY FOR LADIES?

## WOMEN

Women's feet have special requirements for fit and comfort – therefore, we also have developed a model series specifically adapted to that. Our Ladies collection is even lighter and more flexible and support the natural movement of the foot. Not only that – a last specifically developed for the anatomy of the female foot makes the decisive difference. Whether in the office, in service, in production – or also for leisure: with this, you have a highly comfortable wearing sensation and even benefit from a safe stance. With a classical look or in trendy colors, we have the perfect shoe for every requirement. The outsole „TPU Woman Sport ESD“ has also been developed for that. A sporty, light sole, adapted to the walking anatomy of ladies. Tapered in the joint area for high flexibility and with a new, extremely dirt-rejecting profile structure.

## FEATURES

### Basic-Features:

- ✓ Multi-width system
- ✓ Leather insole
- ✓ Protection against electrostatic discharge (ESD)
- ✓ Aluminum toe cap

### Optional:

- ✓ BOA® FIT SYSTEM
- ✓ STEITZ FLEXO closure system
- ✓ Velcro fastening strap



### NORA

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, white

Cushioning: VARIO Multiflex® Technology

Ultra-light smooth microfibre with striking high frequency embossing, comfortable fit due to seamless shoe design, reinforced abrasion-resistant toe guard, TPU heel trim for stabilization, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: **NORA SF**



### ANNA

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, white

Cushioning: VARIO Multiflex® Technology

Ultra-light microfibre functional textile mix for highest level of comfort, BOA® FIT SYSTEM, trimming in carbon look, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: **ANNA SF**



## LISA

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-light microfibre and functioning mesh with optimum ventilation structure, TPU heel trim for stabilization, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## JULIA

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-light microfibre and functioning mesh with optimum ventilation structure, with STEITZ FLEXO closure system and conventional laces as standard, functional lining made of breathable textile and microfibre combined with lining-free parts for optimal ventilation, replaceable comfort insole ERGO-SOFT ESD



## LAURA

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-light microfibre and functioning mesh with optimum ventilation structure, optimum ventilation through shaft cut-outs and netting inserts, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 3530 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

DO YOU NEED A ULTIMATE COMFORT AND STYLE IN SAFETY FOR LADIES?

# WOMEN



## FRIEDA

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-light microfibre and functioning mesh with optimum ventilation structure, with STEITZ FLEXO closure system and conventional laces as standard, functional lining made of breathable textile and microfibre combined with lining-free parts for optimal ventilation, replaceable comfort insole ERGO-SOFT ESD



## CARLA

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-light microfibre and functioning mesh with optimum ventilation structure, optimum ventilation through shaft cut-outs and netting inserts, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## ELLA

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-light microfibre and functioning mesh with optimum ventilation structure, TPU heel trim for stabilization, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available in S1P version: **ELLA SF**



## MILLA

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Material mix of hard-wearing suede and lightweight microfibre, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



NEW!

## ROSA

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-light breathable warp-knitted mesh, comfortable fit due to seamless shoe design, reinforced abrasion-resistant TPU toe guard, TPU heel trim for stabilization, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



NEW!

## PIA

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-light breathable warp-knitted mesh, comfortable fit due to seamless shoe design, reinforced abrasion-resistant TPU toe guard, TPU heel trim for stabilization, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



NEW!

## IDA

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, white

Cushioning: VARIO Multiflex® Technology

Ultra-light smooth microfibre with striking high frequency embossing, comfortable fit due to seamless shoe design, TPU heel trim for stabilization, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## GINGER

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, white

Cushioning: VARIO Multiflex® Technology

Breathable, functional textile with hexagon-optics, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

SUITABLE FOR  
LADIES

DO YOU NEED A ULTIMATE COMFORT AND STYLE IN SAFETY FOR LADIES?

# WOMEN



## SHIRLEY S1

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, gold

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, perforation for optimal ventilation, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## SOPHIA

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, gold

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, flexible entry through an elastic band on both sides, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## GRACE

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, gold

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, perforation for optimal ventilation, an individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## MARLENE

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, gold

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, crossed elastic bands for an ideal support, toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

# ARE YOU AT RISK TO SLIP HAZARDS?

## STEITZ SURE STEP®

On smooth or oily floors, there is a risk of slipping. An ideal ground for the STEITZ SURE STEP® models. The SST sole made of nitrile rubber offers the highest slip protection. And the surefootedness is guaranteed thanks to the individual fit. So you stand and walk safely on slippery ground.

### FEATURES

#### Basic-Features:

- ✓ Highest slip protection
- ✓ Multi-width system
- ✓ Aluminum toe cap

#### Optional:

- ✓ BOA® FIT SYSTEM
- ✓ Textile puncture-resistant midsole SECURA FLEX
- ✓ Leather insole
- ✓ Reinforced toe guard
- ✓ Velcro fastening strap

RISK TO SLIP  
HAZARDS



ARE YOU AT RISK TO SLIP HAZARDS?

# STEITZ SURE STEP®



## VD 1000 SST

EN ISO 20345:2011 S1 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with large surface ventilation for a pleasant climate inside the shoe, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 1100 SST

EN ISO 20345:2011 S1 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with large surface ventilation for a pleasant climate inside the shoe, toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 3520 SST

EN ISO 20345:2011 S2 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 3820 SST

EN ISO 20345:2011 S2 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 3500 SST

EN ISO 20345:2011 S2 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 3800 SST

EN ISO 20345:2011 S2 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 3500 BOA SST SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 3800 BOA SST SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

# DO YOU NEED FOOTWEAR FOR THE MOST EXTREME CONDITIONS?

## WELDING AND FOUNDRY

Casters and welders work at extreme temperatures. Therefore, they need a shoe that can cope with these special challenges. Our models for these professional groups have a clever gutter system to drain hot liquids. In addition, the Quick-Removal-System (QRS) ensures a quick removal of the boot in extreme heat. So you have an optimal protection and can quickly act in urgent cases.

### FEATURES

#### Basic-Features:

- ✓ Multi-width system
- ✓ Vamp-lining made of real leather
- ✓ Leather insole

#### Optional:

- ✓ SECURA VARIO® heel shock absorption
- ✓ STEITZ FLEX-ZONE®
- ✓ Quick-Removal-System (QRS)
- ✓ Protection against electrostatic discharge (ESD)





## VX 7380 PERBUNAN S3

EN ISO 20349:2010 SRC WG WRU FO HRO HI-1



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX ESD, anthracite

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, velcro fastening strap, fire resistant NOMEX® yarn, dust guard tongue, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD



## ALPINE 6683 II

EN ISO 20349:2010 SRC FE AI HI-1 WRU FO HRO



Sizes: 38 - 48/49 (240 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine, anthracite

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, quick and easy 2-fold buckle fastener, fire resistant NOMEX® yarn, dust guard tongue, ankle protection, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT

Available in S3 version: [ALPINE 6683 S3](#)

EXTREME  
CONDITIONS



## NF 696 QRS

EN ISO 20349:2010 SRC FE AI HI-1 WRU FO HRO



Sizes: 38 - 48/49 (240 - 315)

Fitting Options: NB, XB (XXB)

Outsole: Perbunan Zermatt, anthracite

Cushioning: Universal shock absorption

Aluminised smooth leather, Quick-Removal-System, functional grip, fire resistant NOMEX® yarn, ankle protection, soft vamp-lining made of real leather, comfort insole with heat-resistant aluminium coating

Available in S3 version: [NF 696 S3 QRS](#)

## QUICK-REMOVAL-SYSTEM (QRS)

In emergency cases, taking off the shoes very quickly is possible. This is achieved by an elastic construction in the calf area of the bootleg. No manual opening of loops, buckles or Velcro fasteners required.



closed



open

DO YOU NEED FOOTWEAR FOR THE MOST EXTREME CONDITIONS?

# FIRE FIGHTERS

Somebody who saves lives needs the perfect equipment – this starts with the feet. With their particularly robust special soles with a 6.5-mm profile, STEITZ SECURA's firemen boots provide the optimal protection even in extreme heat. In addition, their smart GORE-TEX®-membrane makes them 100 % waterproof while being breathable. And since an intervention can be very long and strenuous, we have equipped the shoes with a weight- and stress adapted SECURA VARIO® heel shock absorption. It effectively reduces pressure stress on the back and the joints and significantly reduces fatigue symptoms. Additional clever details like zippers, reflecting materials and a donning aid also contribute to functionality.

## FEATURES

Basic-Features:

- ✓ Multi-width system
- ✓ Leather insole
- ✓ Reinforced abrasion-resistant toe guard

Optional:

- ✓ SECURA VARIO® heel shock absorption
- ✓ Heel bend for better buckling behavior
- ✓ Secura Care insole with heel cushioning
- ✓ Protection against electrostatic discharge (ESD)



## FIRE FIGHTER GORE II

EN 15090:2012 F2A SRC HI3 CI



Sizes: 35 - 52 (217 - 337)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine ESD, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, fire resistant NOMEX® yarn, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, functional grips for easy pull on, centred lacing and shoe lace hooks, heel bend for better buckling behavior, side zipper, replaceable comfort insole ERGO-SOFT ESD



## FIRE COMMANDER

EN 15090:2012 F2A SRC HI3 CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine, anthracite

Cushioning: Universal shock absorption

Full-grained, hydrophobic smooth leather, fire resistant NOMEX® yarn, reinforced, abrasion-resistant toe guard, functional grip, ankle protection, vamp-lining made of real leather, replaceable comfort insole SECURA CARE



## MÜNCHEN GORE II

EN 15090:2012 F2A SRC HI3 CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine ESD, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX Membrane, full-grained, hydrophobic smooth leather, fire resistant NOMEX® yarn, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, functional grips for easy pull on, heel bend for better buckling behavior, ankle protection, replaceable comfort insole ERGO-SOFT ESD



## FIRE WALKER

EN 15090:2012 F2A SRC HI3 CI



Sizes: 35 - 50 (217 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine, anthracite

Cushioning: Universal shock absorption

Full-grained, hydrophobic smooth leather, fire resistant NOMEX® yarn, dust guard tongue, reinforced, abrasion-resistant toe guard, functional grips for easy pull on, centred lacing and shoe lace hooks, side zipper, ankle protection, soft vamp-lining made of real leather, replaceable comfort insole SECURA CARE

EXTREME  
CONDITIONS

DO YOU NEED FOOTWEAR FOR THE MOST EXTREME CONDITIONS?

# WINTER

Warm feet in extreme cold: when you are walking at minus temperatures, you need a good and safe protection against the cold. What you need here are STEITZ SECURA's winter models. They have a high-quality woven lamb lining that warms up with its excellent thermal isolation without making the feet sweat. The outsole plays an important role here. It consists of a cool-flexible mix of materials that resists extreme temperature variations. Thanks to the extreme slip protection and a perfect fit with our multi-width system, you move surefooted over ice and snow.

## FEATURES

### Basic-Features:

- ✓ Multi-width system
- ✓ Dust guard tongue
- ✓ Cold-flexible sole design

### Optional:

- ✓ SECURA VARIO® heel shock absorption
- ✓ STEITZ FLEX-ZONE®
- ✓ Protection against electrostatic discharge (ESD)
- ✓ Leather insole



### ESD CK POLAR SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 38 - 47 (240 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan CK ESD, grey-black

Cushioning: Universal shock absorption

Soft nubuck leather combined with oily nubuck leather, velcro fastening strap, dust guard tongue, centered lacing, lambskin lining (cold-insulated up to max. -20 °C), replaceable comfort insole ERGO-SOFT ESD



### KST STAVANGER GTX AF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 52 (225 - 337)

Fitting Options: NB, XB

Outsole: Perbunan VX ESD, anthracite

Cushioning: Universal shock absorption

GORE-TEX membrane (cold-insulated up to max. -20 °C), full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, lace-up hook, heightened bootleg, cushioned collar for additional comfort, replaceable comfort insole ERGO-COOL® ESD



Engineered with  
**GORE-TEX**  
GORE-TEX  
Insulated Comfort  
Footwear

## STAVANGER GORE RP

EN ISO 20345:2011 S2 SRC CI HRO HI



Sizes: 38 - 48/49 (240 - 315)

Fitting Options: NB, XB

Outsole: Perbunan Alpine, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane (cold-insulated up to max. -20 °C), full-grained, easy-care smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, lace-up hook, heightened bootleg, cushioned collar for additional comfort, replaceable comfort insole ERGO-COOL®

Available in S3 version up to size 52 (337):

[STAVANGER BAU GORE RP](#)



## GRÖNLAND

EN ISO 20345:2011 S2 SRC CI HRO HI



Sizes: 38 - 48/49 (240 - 315)

Fitting Options: NB, XB (XXB)

Outsole: Perbunan Alpine ESD, anthracite

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, dust guard tongue, side zipper, functional grip, centered lacing, lambskin lining, replaceable comfort insole ERGO-SOFT ESD

Available in S3 version: [GRÖNLAND BAU](#)

EXTREME  
CONDITIONS



# ARE YOU LOOKING FOR THE ULTIMATE IN COMFORT METATARSAL PROTECTION?

## SECURA META COVER

Are you subject to an increased risk of injuries due to falling objects at work? Then our SMC shoes with midfoot protection offer you protection and comfort. The light and extremely flexible protection with its open-pore memory foam ensures an effective impact protection for the midfoot area.

### FEATURES

#### Basic-Features:

- ✓ Metatarsal protection SECURA META COVER (SMC)
- ✓ Multi-width system
- ✓ Reinforced toe guard
- ✓ Puncture resistance

#### Optional:

- ✓ Protection against electrostatic discharge (ESD)
- ✓ STEITZ FLEX-ZONE®
- ✓ GORE-TEX-membrane-system
- ✓ Leather insole
- ✓ SECURA VARIO® heel shock absorption



Soft and extremely flexible surface that immediately hardens in case of an impact, thus effectively protecting the upside of the foot.

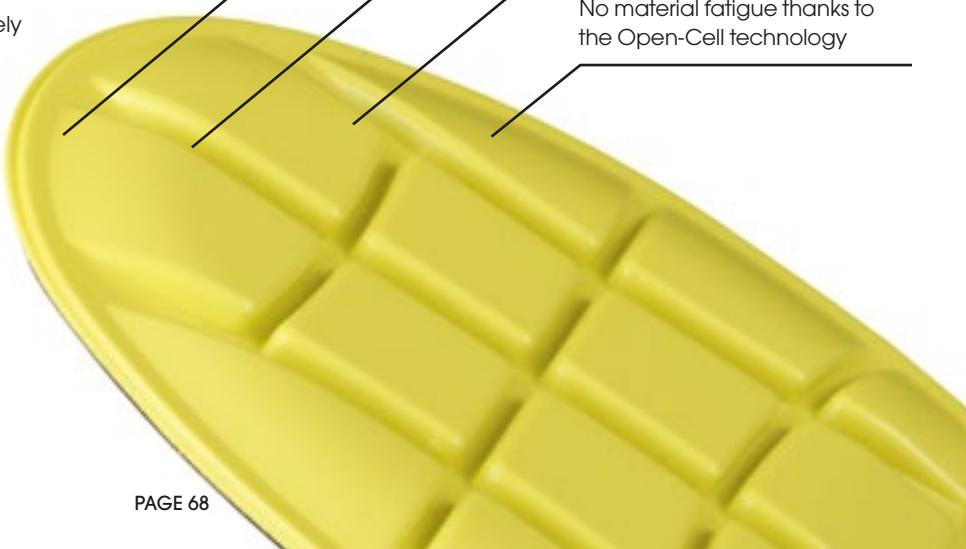
Secura Meta Cover fulfills the additional requirements of the EN norms for midfoot protection.

Absorbs up to 90% of the impact energy

An efficient and effective midfoot protection in every situation

Flexible and light as a feather for more comfort

No material fatigue thanks to the Open-Cell technology





## VX 7520 SMC BOA SF

EN ISO 20345:2011 S3 SRC CI HRO M



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Active, anthracite

Cushioning: Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced abrasion-resistant TPU toe guard, BOA® FIT SYSTEM, metatarsal protection SECURA META COVER, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT



## VX 7620 SMC BOA SF

EN ISO 20345:2011 S3 SRC CI HRO M



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Active, anthracite

Cushioning: Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced abrasion-resistant TPU toe guard, BOA® FIT SYSTEM, metatarsal protection SECURA META COVER, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT

METATARSAL  
PROTECTION

ARE YOU LOOKING FOR THE ULTIMATE IN COMFORT METATARSAL PROTECTION?

# SECURA META COVER



## VX 7520 SMC S3

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting options: NB, XB (S, XXB)

Outsole: Perbunan Active ESD, anthracite

Cushioning: VARIO Multiflex® Technology

Full-grained easy-care smooth leather, dust guard tongue, reinforced abrasion-resistant TPU toe guard, metatarsal protection SECURA META COVER, functional lining made of breathable textile and microfibre, removable comfort insole ERGO-SOFT ESD

NEW!



## VX 7620 SMC S3

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting options: NB, XB (S, XXB)

Outsole: Perbunan Active ESD, anthracite

Cushioning: VARIO Multiflex® Technology

Full-grained, easy-care smooth leather, dust guard tongue, reinforced abrasion-resistant TPU toe guard, metatarsal protection SECURA META COVER, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, removable comfort insole ERGO-SOFT ESD



## OSLO GTX SMC S3

EN ISO 20345:2011 S3 SRC CI HRO HI M



Sizes: 36 - 51 (225 - 330)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, cushioned collar for additional comfort, metatarsal protection SECURA META COVER, replaceable comfort insole ERGO-SOFT



## STAVANGER GTX SMC S3

EN ISO 20345:2011 S3 SRC CI HRO HI M



Sizes: 36 - 51 (225 - 330)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, lace-up hook, heightened bootleg, cushioned collar for additional comfort, metatarsal protection SECURA META COVER, replaceable comfort insole ERGO-SOFT ESD



## ESD 724 SMC SF

EN ISO 20345:2011 S1P SRC M



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, white

Cushioning: Universal shock absorption

Microfibre, elastic band and an individually adjustable velcro fastening strap for an ideal support, reinforced, abrasion-resistant toe guard, metatarsal protection SECURA META COVER, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## ESD 726 SMC SF

EN ISO 20345:2011 S3 SRC M



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, white

Cushioning: Universal shock absorption

Microfibre combined with breathable textile inserts, reinforced, abrasion-resistant toe guard, metatarsal protection SECURA META COVER, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## ESD 756 SMC S3

EN ISO 20345:2011 S3 SRC CI HRO HI M



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX ESD, anthracite

Cushioning: SECURA VARIO® heel shock absorption

Soft nubuck leather, fire resistant NOMEX® yarn, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, metatarsal protection SECURA META COVER, breathable functional lining, replaceable comfort insole ERGO-SOFT ESD



## ESD 780 SMC S3

EN ISO 20345:2011 S3 SRC CI HRO HI M



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX ESD, anthracite

Cushioning: SECURA VARIO® heel shock absorption

Soft nubuck leather, fire resistant NOMEX® yarn, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, cushioned collar for additional comfort, metatarsal protection SECURA META COVER, breathable functional lining, replaceable comfort insole ERGO-SOFT ESD

METATARSAL  
PROTECTION

# KEEPING BUSINESS WEARERS SAFE AND STYLISH?

## BUSINESS

Do you have to walk around a lot? From the office to production, from the meeting to the warehouse and back or in dress uniform? Then STEITZ SECURA's business line is exactly what you need. Comfortable shoes with decent classical chic, made of high-quality cowhide, elegant and durable.

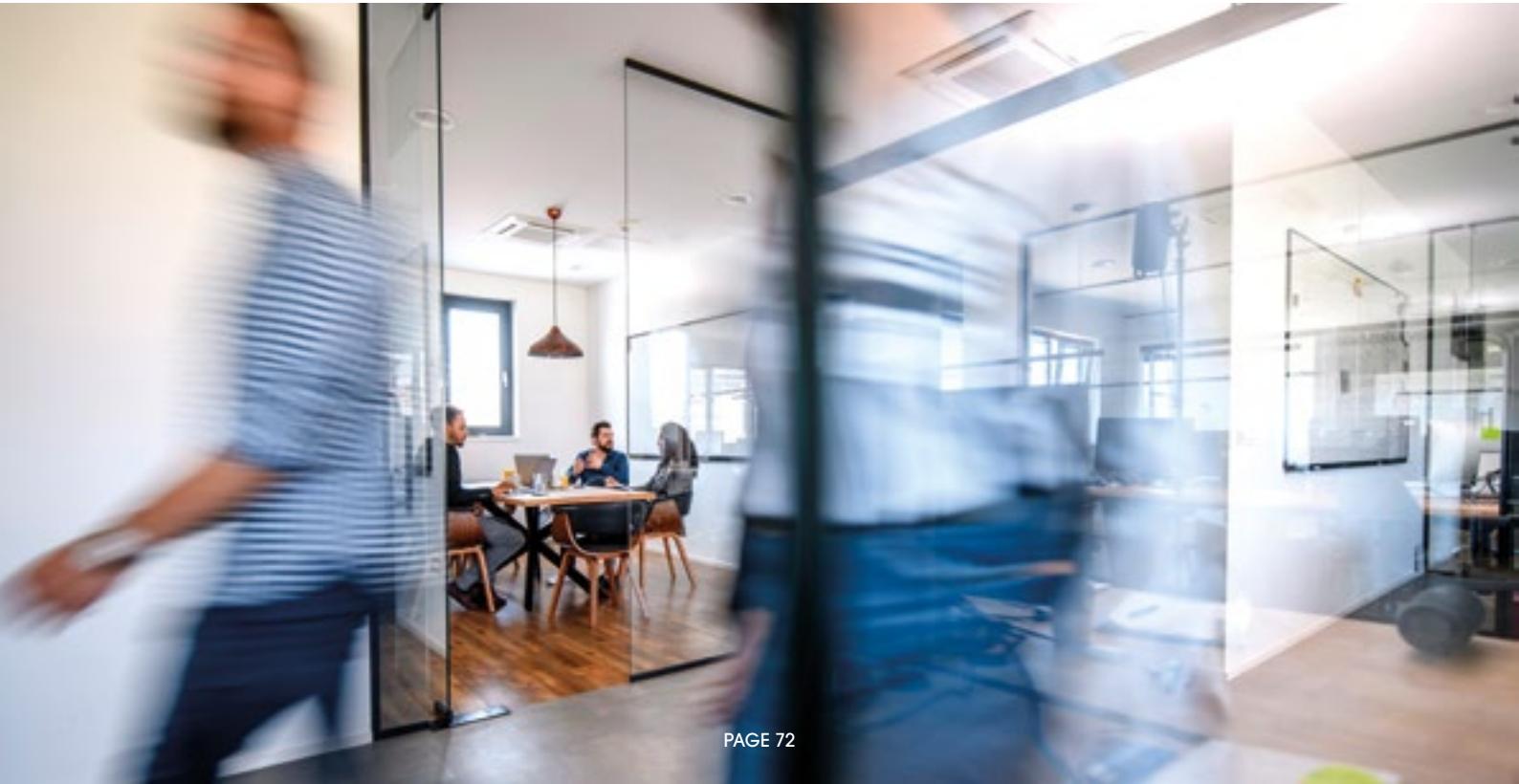
## FEATURES

### Basic-Features:

- ✓ Multi-width system
- ✓ Leather insole
- ✓ SECURA VARIO® heel shock absorption

### Optional:

- ✓ STEITZ FLEX-ZONE®
- ✓ Lyra-hole pattern
- ✓ Protection against electrostatic discharge (ESD)





## OFFICER 1

EN ISO 20345:2011 S1 SRB



Sizes: 39 - 50 (247 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU LS Professional ESD, anthracite

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, lyra-hole pattern, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD



## OFFICER 2

EN ISO 20345:2011 S2 SRB



Sizes: 39 - 50 (247 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU LS Professional ESD, anthracite

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD



## OFFICER 2 CK

EN ISO 20345:2011 S2 SRC



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU CK FLEX, anthracite

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD



## ESD 106 VITALITY

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 48/49 (217 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU VX ESD, anthracite

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, functional lining made of breathable textile and microfibre, soft vamp-lining made of real leather, replaceable comfort insole ERGO-COOL® ESD

KEEPING BUSINESS WEARERS SAFE AND STYLISH?

# BUSINESS



## SW 908

EN ISO 20345:2011 S1 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB

Outsole: TPU Woman Business ESD, black-anthracite

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, elastic bands on both sides for an ideal support, soft vamp-lining made of real leather, replaceable comfort insole WOMEN BUSINESS ESD



## SW 901

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB

Outsole: TPU Woman Business ESD, black-anthracite

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, soft vamp-lining made of real leather, replaceable comfort insole WOMEN BUSINESS ESD



## SW 905

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB

Outsole: TPU Woman Business ESD, black-anthracite

Cushioning: SECURA VARIO® heel shock absorption

Full-grained, easy-care smooth leather, soft vamp-lining made of real leather, replaceable comfort insole WOMEN BUSINESS ESD



**PERFECTION**  
IN EVERY DETAIL.

**STRIVE FOR THE BEST.**

# DO YOU NEED SAFE AND STYLISH SHOES FOR THOSE CLINICAL ENVIRONMENTS?

## WHITE

The upper material of STEITZ SECURA's white models is easy to clean, fulfills the highest standards and supports the climate comfort in the shoe. The anti-slip outsole with the weight- and stress-adapted SECURA VARIO® heel shock absorption provides for a good stance. High-quality materials and a thought-through technology to save the back and the joints – that's how you will comfortably and safely cope with even long working days. Next to the requirements for foot safety, hygiene is key in the clinical areas. Modern, smooth upper materials, whether made of microfiber or smooth leather, make sure that as little dirt as possible will adhere. Thanks to the clever sole profiling, cleaning and disinfection sessions become a child's play. In fine chemistry, food production, industrial kitchens, or even the caring profession and clinical environments: our safety shoes are the right choice.

## FEATURES

### Basic-Features:

- ✓ SECURA VARIO® heel shock absorption
- ✓ Multi-width system

### Optional:

- ✓ STEITZ FLEX-ZONE®
- ✓ GORE-TEX-membrane-system
- ✓ Vamp-lining made of real leather





## VD 4060 ESD

EN ISO 20345:2011 SB A E SRC



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, silver-grey

Cushioning: SECURA VARIO® heel shock absorption

White microfibre, adjustable back strap, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD

Available in black: [VD 4062 ESD](#)



## AUDREY

EN ISO 20345:2011 S2 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultralight microfibre with embossed look, flexible entry through an elastic band on both sides, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 6651 PERBUNAN ESD

EN ISO 20345:2011 S2 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Dynamics ESD, slate-grey

Cushioning: SECURA VARIO® heel shock absorption

White microfibre, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 6691

EN ISO 20345:2011 S2 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics, silver-grey

Cushioning: SECURA VARIO® heel shock absorption

White microfibre, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT

DO YOU NEED SAFE AND STYLISH SHOES FOR THOSE CLINICAL ENVIRONMENTS?

# WHITE



## VD PRO 3070 ESD

EN ISO 20345:2011 S1 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre combined with perforated design, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available with non-slip sole: [VD 3070 SST](#)



## VD PRO 3570 BOA

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available with non-slip sole: [VD 3570 BOA SST](#)



## VD PRO 3570 ESD

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, silver-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available with non-slip sole: [VD 3570 SST](#)



## VD 3570 SST SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 3870 BOA SST SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 3870 SST

EN ISO 20345:2011 S2 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 7179 PERBUNAN ESD

EN ISO 20345:2011 S2 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Dynamics ESD, grey-blue

Cushioning: SECURA VARIO® heel shock absorption

White microfibre upper, two individually adjustable velcro fastening straps for ideal support, dust guard tongue, high visibility safety reflectors, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD



## VD 7379 PERBUNAN ESD

EN ISO 20345:2011 S2 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Dynamics ESD, grey-blue

Cushioning: SECURA VARIO® heel shock absorption

White microfibre upper, three individually adjustable velcro fastening straps for ideal support, dust guard tongue, high visibility safety reflectors, cushioned collar for additional comfort, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD

# ARE YOU LOOKING FOR LIGHT WEIGHT PUNCTURE RESISTANCE?

## TEXTILE PUNCTURE RESISTANCE

If you need a textile puncture resistance shoe, but place great value on a low weight, you are exactly right here. STEITZ SECURA's textile puncture resistance simultaneously offers comfort and flexibility: the dense multi-layer textile in the midsole offers a high safety level and leads to a very low shoe weight. These are multi-task models. In interior construction or with extremely slip-protected sole and BOA® FIT SYSTEM on the scaffold: always safe, light and fantastically flexible.

You can find a general overview of our S3 models, with the option of steel or textile puncture resistance, on the pages 109 to 111.

### FEATURES

#### Basic-Features:

- ✓ Textile puncture-resistant midsole SECURA FLEX
- ✓ Multi-width system

#### Optional:

- ✓ BOA® FIT SYSTEM
- ✓ Velcro fastening strap
- ✓ Protection against electrostatic discharge (ESD)



### CP 4100 BOA SF

EN ISO 20345:2011 S1P SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, white

Cushioning: Multiflex® Technology

Ultra-light microfibre and large-scale inserts of netting with high ventilation quality, BOA® FIT SYSTEM, reinforced abrasion-resistant TPU toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



### CP 4300 SF

EN ISO 20345:2011 S3 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, black

Cushioning: Multiflex® Technology

Modern textile with striking high-frequency embossing, comfortable fit due to seamless shoe design, reinforced abrasion-resistant TPU toe guard, metal free design, with STEITZ FLEXO closure system and conventional laces as standard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## CP 4340 SF

EN ISO 20345:2011 S3 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Competition ESD, white

Cushioning: Multiflex® Technology

Ultra-light smooth microfibre with striking high frequency embossing, comfortable fit due to seamless shoe design, reinforced abrasion-resistant TPU toe guard, metal free design with protection against perforation, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



EN ISO 20345:2011 S3 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: Multiflex® Technology

Ultra-light smooth microfibre with striking high frequency embossing, comfortable fit due to seamless shoe design, reinforced abrasion-resistant toe guard, TPU heel trim for stabilization, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## ANNA SF

EN ISO 20345:2011 S3 SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: Multiflex® Technology

Ultra-light microfibre functional textile mix for highest level of comfort, BOA® FIT SYSTEM, trimming in carbon look, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## ELLA SF

EN ISO 20345:2011 S1P SRC



Sizes: 35 - 42 (217 - 270)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Woman Sport ESD, silver-grey

Cushioning: Multiflex® Technology

Ultra-light microfibre and functioning mesh with optimum ventilation structure, TPU heel trim for stabilization, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

ARE YOU LOOKING FOR LIGHT WEIGHT TEXTILE PUNCTURE RESISTANCE?

# TEXTILE PUNCTURE RESISTANCE



## VD PRO 1000 SF

EN ISO 20345:2011 S1P SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: Multiflex® Technology

Ultra-lightweight microfibre combined with perforated design for optimal ventilation, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1100 SF

EN ISO 20345:2011 S1P SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: Multiflex® Technology

Ultra-lightweight microfibre combined with perforated design for optimal ventilation, toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1500 SF

EN ISO 20345:2011 S3 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1800 SF

EN ISO 20345:2011 S3 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1500 BOA SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1800 BOA SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 3500 SST SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD 3800 SST SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

ARE YOU LOOKING FOR LIGHT WEIGHT TEXTILE PUNCTURE RESISTANCE?

# TEXTILE PUNCTURE RESISTANCE



## VD PRO 3500 SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, black

Cushioning: Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 3800 SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, black

Cushioning: Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 3500 BOA SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, black

Cushioning: Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available with non-slip sole: [VD 3500 BOA SST SF](#)



## VD PRO 3800 BOA SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, black

Cushioning: Multiflex® Technology

Ultra-lightweight and smooth microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available with non-slip sole: [VD 3800 BOA SST SF](#)



## ESD DX 711 SF

EN ISO 20345:2011 S1P SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, white

Cushioning: Universal shock absorption

Ultra-lightweight microfibre combined with open-cell functional textile elements, elastic bands and an individually adjustable velcro fastening strap for an ideal support, high visibility safety reflectors, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## ESD DX 741 SF

EN ISO 20345:2011 S1P SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, white

Cushioning: Universal shock absorption

Ultra-lightweight microfibre, perforation for optimal ventilation, high visibility safety reflectors, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## ESD DX 742 SF

EN ISO 20345:2011 S3 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, silver-grey

Cushioning: Universal shock absorption

Soft nubuck leather, high visibility safety reflectors, functional lining made of breathable textile and microfibre, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD



## ESD DX 782 SF

EN ISO 20345:2011 S3 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Dynamics ESD, silver-grey

Cushioning: Universal shock absorption

Soft nubuck leather, high visibility safety reflectors, functional lining made of breathable textile and microfibre, cushioned collar for additional comfort, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT ESD

ARE YOU LOOKING FOR LIGHT WEIGHT TEXTILE PUNCTURE RESISTANCE?

# TEXTILE PUNCTURE RESISTANCE



## ESD CK 3 SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU CK FLEX ESD, blue

Cushioning: Universal shock absorption

Soft nubuck leather, dust guard tongue, reinforced, abrasion-resistant toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available with Perbunan sole: [ESD CK 3 PERBUNAN SF](#)



## ESD CK 4 SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU CK FLEX ESD, blue

Cushioning: Universal shock absorption

Soft nubuck leather, dust guard tongue, reinforced, abrasion-resistant toe guard, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

Available with Perbunan sole: [ESD CK 4 PERBUNAN SF](#)



## VD 7173 PERBUNAN SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Dynamics, grey-anthracite

Cushioning: Universal shock absorption

Full-grained, easy-care smooth leather, two individually adjustable velcro fastening straps for ideal support, dust guard tongue, high visibility safety reflectors, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT



## VD 7373 PERBUNAN SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Dynamics, grey-anthracite

Cushioning: Universal shock absorption

Full-grained, easy-care smooth leather, three individually adjustable velcro fastening straps for ideal support, dust guard tongue, high visibility safety reflectors, cushioned collar for additional comfort, soft vamp-lining made of real leather, replaceable comfort insole ERGO-SOFT



## CK 7520 PERBUNAN SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 38 - 47 (240 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan CK ESD, grey-blue

Cushioning: Universal shock absorption

Soft nubuck leather, dust guard tongue, reinforced, abrasion-resistant TPU toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## CK 7620 PERBUNAN SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 38 - 47 (240 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan CK ESD, grey-blue

Cushioning: Universal shock absorption

Soft nubuck leather, dust guard tongue, reinforced, abrasion-resistant TPU toe guard, cushioned collar for additional comfort, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

# ARE YOU LOOKING FOR LIGHTWEIGHT TEXTILE PUNCTURE RESISTANCE, BUT WITH VITAL BACK SYSTEM?

## VARIO FLEX

NEW!

The new VARIO FLEX technology unites a textile puncture resistance with our exclusive vital back system. Experience both benefits in one shoe. Weight-adapted heel shock absorption with maximum protection. Of course, DGUV-certified and safety without compromise.

### FEATURES

#### Basic-Features:

- ✓ VARIO FLEX Technology
- ✓ Multi-width system
- ✓ Aluminum toe cap
- ✓ Protection against electrostatic discharge (ESD)

#### Optional:

- ✓ BOA® FIT SYSTEM
- ✓ Velcro fastening strap





## VD PRO 1000 VF

EN ISO 20345:2011 S1P SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with perforated design for optimal ventilation, two individually adjustable velcro fastening straps for ideal support, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1100 VF

EN ISO 20345:2011 S1P SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre combined with perforated design for optimal ventilation, toe guard, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1500 VF

EN ISO 20345:2011 S3 SRC



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 1500 BOA VF

EN ISO 20345:2011 S3 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, light-blue

Cushioning: VARIO Multiflex® Technology

Ultra-lightweight microfibre, comfortable fit due to seamless shoe design, BOA® FIT SYSTEM, dust guard tongue, functional lining made of breathable textile and microfibre, replaceable comfort insole ERGO-SOFT ESD

# ARE YOU LOOKING FOR THE ULTIMATE BREATHABILITY WITH COMPLETE WATERPROOF PROTECTION?

## GORE-TEX

Do you often switch from inside to outdoor work, and are you exposed to different temperature and weather influences? Then we recommend STEITZ SECURA's water-proof and breathable GORE-TEX models. Their membrane makes sure that excess moisture and heat are quickly conducted outward. All water-vapor-permeable and hydrophobized upper materials also contribute to the optimal wearing comfort. For a pleasant climate in the shoe and the wearer.



### GORE-TEX Extended Comfort Footwear

- Durably waterproof and highly breathable
- Non insulated for high heat loss
- Dry and comfortable in warm temperatures



## FEATURES

### Basic-Features:

- ✓ GORE-TEX-membrane-system
- ✓ Dust guard tongue
- ✓ Multi-width system



### GORE-TEX Performance Comfort Footwear

- Durably waterproof and breathable
- Moderately insulated for a broad range of temperatures

Dry and comfortable in moderate temperatures



### Optional:

- ✓ STEITZ FLEX-ZONE®
- ✓ Reinforced toe guard
- ✓ Reflective applications
- ✓ Puncture resistant steel midsole



### GORE-TEX Insulated Comfort Footwear

- Durably waterproof and breathable
- Highly insulated for maximum heat retention
- Dry and comfortable in cold temperatures





## VX 8300 GTX PERBUNAN S3

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Active, anthracite

Cushioning: VARIO Multiflex® Technology

GORE-TEX membrane, hydrophobic oily nubuck leather combined with breathable textile inserts, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, replaceable comfort insole ERGO-SOFT



## VD PRO 3500 GTX

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, black

Cushioning: VARIO Multiflex® Technology

GORE-TEX membrane, ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, replaceable comfort insole ERGO-SOFT ESD



## VD PRO 3800 GTX

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Athletic ESD, black

Cushioning: VARIO Multiflex® Technology

GORE-TEX membrane, ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, replaceable comfort insole ERGO-SOFT ESD

ARE YOU LOOKING FOR THE ULTIMATE BREATHABILITY WITH COMPLETE WATERPROOF PROTECTION?

# GORE-TEX



## VD 3500 GORE SST SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: Multiflex® Technology

GORE-TEX membrane, ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, replaceable comfort insole ERGO-SOFT ESD



## VD 3800 GORE SST SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Athletic ESD, slate-grey

Cushioning: Multiflex® Technology

GORE-TEX membrane, ultra-lightweight microfibre, comfortable fit due to seamless shoe design, dust guard tongue, cushioned collar for additional comfort, replaceable comfort insole ERGO-SOFT ESD



## VX PRO 8300 GTX

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Active, silver-grey

Cushioning: VARIO Multiflex® Technology

GORE-TEX membrane, hydrophobic oily nubuck leather combined with breathable textile inserts, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, replaceable comfort insole ERGO-COOL®



## VX PRO 8400 GTX

EN ISO 20345:2011 S2 SRC CI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU Active, silver-grey

Cushioning: VARIO Multiflex® Technology

GORE-TEX membrane, hydrophobic oily nubuck leather combined with breathable textile inserts, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, cushioned collar for additional comfort, replaceable comfort insole ERGO-COOL®



## CK 8300 GTX SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU CK FLEX, silver-grey

Cushioning: Universal shock absorption

GORE-TEX membrane, hydrophobic oily nubuck leather combined with breathable textile inserts, dust guard tongue, toe guard, high visibility safety reflectors, replaceable comfort insole ERGO-SOFT



## CK 8400 GTX SF

EN ISO 20345:2011 S3 SRC CI



Sizes: 36 - 47 (225 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU CK FLEX, silver-grey

Cushioning: Universal shock absorption

GORE-TEX membrane, hydrophobic oily nubuck leather combined with breathable textile inserts, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, cushioned collar for additional comfort, replaceable comfort insole ERGO-SOFT



## VX 8400 GTX PERBUNAN S3

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Active, anthracite

Cushioning: VARIO Multiflex® Technology

GORE-TEX membrane, hydrophobic oily nubuck leather combined with breathable textile inserts, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, cushioned collar for additional comfort, replaceable comfort insole ERGO-SOFT



## AL 744 GORE

EN ISO 20345:2011 S2 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU VX, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, hydrophobic nubuck leather combined with breathable textile inserts, dust guard tongue, high visibility safety reflectors, replaceable comfort insole ERGO-COOL®

ARE YOU LOOKING FOR THE ULTIMATE BREATHABILITY WITH COMPLETE WATERPROOF PROTECTION?

# GORE-TEX



Engineered with  
**GORE-TEX**  
Performance Comfort  
Footwear



Engineered with  
**GORE-TEX**  
Performance Comfort  
Footwear

## AL 788 GORE

EN ISO 20345:2011 S2 SRC



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: TPU VX, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, hydrophobic nubuck leather combined with breathable textile inserts, dust guard tongue, high visibility safety reflectors, replaceable comfort insole ERGO-COOL®



Engineered with  
**GORE-TEX**  
Performance Comfort  
Footwear



Engineered with  
**GORE-TEX**  
Performance Comfort  
Footwear

## VX 744 GORE S3

EN ISO 20345:2011 S3 SRC HRO



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, hydrophobic nubuck leather combined with breathable textile inserts, dust guard tongue, high visibility safety reflectors, replaceable comfort insole ERGO-COOL®

## OSLO GORE II

EN ISO 20345:2011 S2 SRC CI HRO HI



Sizes: 38 - 48/49 (240 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, cushioned collar for additional comfort, replaceable comfort insole ERGO-COOL®



## OSLO BAU GORE II

EN ISO 20345:2011 S3 SRC CI HRO HI



Sizes: 36 - 51 (225 - 330)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, cushioned collar for additional comfort, replaceable comfort insole ERGO-COOL®



## STAVANGER GORE II

EN ISO 20345:2011 S2 SRC CI HRO HI



Sizes: 38 - 48/49 (240 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, lace-up hook, heightened bootleg, cushioned collar for additional comfort, replaceable comfort insole ERGO-COOL®



## STAVANGER BAU GORE II

EN ISO 20345:2011 S3 SRC CI HRO HI



Sizes: 36 - 51 (225 - 330)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, lace-up hook, heightened bootleg, cushioned collar for additional comfort, replaceable comfort insole ERGO-COOL®



## BERGEN GORE S3

EN ISO 20345:2011 S3 SRC CI HRO HI



Sizes: 38 - 48/49 (240 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant TPU toe guard, cushioned collar for additional comfort, ankle protection, functional grip, replaceable comfort insole ERGO-COOL®

ARE YOU LOOKING FOR THE ULTIMATE BREATHABILITY WITH COMPLETE WATERPROOF PROTECTION?

# GORE-TEX



## VX 756 GORE

EN ISO 20345:2011 S2 SRC CI HRO HI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX, grey

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, replaceable comfort insole ERGO-COOL®



## VX 756 BAU GORE

EN ISO 20345:2011 S3 SRC CI HRO HI



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX, grey

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, replaceable comfort insole ERGO-COOL®



## VX 780 GORE

EN ISO 20345:2011 S2 SRC CI HRO HI



Sizes: 36 - 52 (225 - 337)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, cushioned collar for additional comfort, replaceable comfort insole ERGO-COOL®



## VX 780 BAU GORE

EN ISO 20345:2011 S3 SRC CI HRO HI



Sizes: 36 - 52 (225 - 337)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan VX, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, cushioned collar for additional comfort, replaceable comfort insole ERGO-COOL®



## CK 640 GORE BOA SF

EN ISO 20345:2011 S3 SRC CI HRO



Sizes: 38 - 47 (240 - 307)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan CK ESD, grey-black

Cushioning: Universal shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather combined with breathable textile inserts, BOA® FIT SYSTEM, dust guard tongue, reinforced, abrasion-resistant toe guard, high visibility safety reflectors, replaceable comfort insole ERGO-SOFT ESD



## EC 640 GORE S3

EN ISO 20345:2011 S3 SRC CI HRO HI



Sizes: 36 - 48/49 (225 - 315)

Fitting Options: NB, XB

Outsole: Perbunan VX, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather combined with breathable textile inserts, dust guard tongue, high visibility safety reflectors, replaceable comfort insole ERGO-COOL®



## SMC 640 GORE BOA S3

EN ISO 20345:2011 S3 SRC CI HRO HI M



Sizes: 36 - 50 (225 - 322)

Fitting Options: NB, XB (S, XXB)

Outsole: Perbunan Alpine, anthracite

Cushioning: SECURA VARIO® heel shock absorption

GORE-TEX membrane, full-grained, hydrophobic smooth leather combined with breathable textile inserts, BOA® FIT SYSTEM, dust guard tongue, reinforced, abrasion-resistant toe guard, metatarsal protection SECURA META COVER, high visibility safety reflectors, replaceable comfort insole ERGO-SOFT

# DO YOU NEED SPECIFICALLY TAILORED SAFETY FOOTWEAR, TO MEET INDIVIDUAL NEEDS?

## STEITZ MED

### STEITZ MED PERMITS AN INDIVIDUAL SUPPLY OF SHOES AND INLAYS

In addition to the four different widths and the weight- and stress-adapted SECURA VARIO® heel shock absorption, STEITZ Med offers individual solutions, from the extra-wide protective toe cap and type-tested shoe adjustments to the supply of orthopedic inlays and medical consulting and training. In problem solving and product development, our team is supported by Dr. med. Karl Matheis, specialist for general and occupational medicine.

The type-tested orthopedic inlays can optionally be supplied on the basis of the original insole or with the inlays of our partners. In this context, we ensure the individual consulting and adjustment of the shoe inlay system to the needs of the wearer in compliance with DGUV Rule 112-191 via a comprehensive network of orthopedic shoe technicians.

**You can find more information in our  
STEITZ Med information brochure.**

### DGUV RULE 112-191? WHAT IS THAT?

The modification of the trade association's directive DGUV Rule 112-191, which has become effective in May 2014, states that in every orthopedic adjustment of safety shoes, it must be tested if they still comply with the requirements of the norm EN ISO 20345. Therefore, orthopedic adjustments must be exemplarily tested and certified by an official testing institute. The production of the

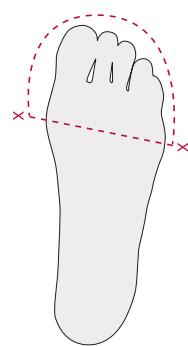
individually adjusted shoes then follows a precise processing prescription using the structural materials and glues specified by the manufacturer and officially authorized. In case of a supply of inlays, the orthopedic inlay must also be tested in connection with the shoe. An inlay blank tested like that can then be adapted to the individual needs of the wearer.

### CUSTOM-MADE PRODUCTS

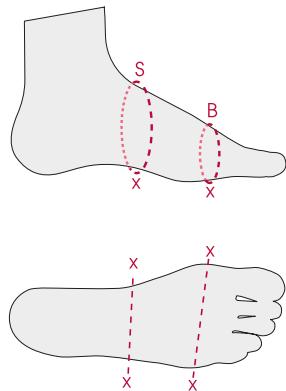
If the series width XXB (extra-extra wide) is not sufficient or if an extreme width is needed in the forefoot (e. g. in case of foot diseases like hammer toe or hallux valgus),

shoes can be custom-made individually. Your orthopedist, orthopedic shoemaker or our sales force can help you to determine the required measures.

Extreme forefoot width



Extreme instep height





## MED 1000 ESD

EN ISO 20345:2011 S3 SRC



Sizes: 38 - 47

Fitting Options: 12 and 15

Outsole: TPU Jura Ortho ESD, anthracite

Cushioning: Universal shock absorption

Soft nubuck leather, collar made of textile, seamless and cushioned inner lining made of microfibre, dust guard tongue, replaceable comfort insole ORTHO-MED ESD

Available in Perbunan version up to Size 48:

[MED 1000 PERBUNAN](#)



## MED 1500 ESD

EN ISO 20345:2011 S3 SRC



Sizes: 38 - 47

Fitting Options: 12 and 15

Outsole: TPU Jura Ortho ESD, anthracite

Cushioning: Universal shock absorption

Soft nubuck leather, collar made of textile, seamless and cushioned inner lining made of microfibre, dust guard tongue, replaceable comfort insole ORTHO-MED ESD

Available in Perbunan version up to Size 48:

[MED 1500 PERBUNAN](#)



## MED 1100 ESD

EN ISO 20345:2011 S3 SRC



Sizes: 38 - 47

Fitting Options: 12 and 15

Outsole: TPU Jura Ortho ESD, anthracite

Cushioning: Universal shock absorption

Full-grained, easy-care smooth leather, collar made of textile, seamless and cushioned inner lining made of microfibre, dust guard tongue, replaceable comfort insole ORTHO-MED ESD

Available in Perbunan version up to Size 48:

[MED 1100 PERBUNAN](#)



## MED 1600 ESD

EN ISO 20345:2011 S3 SRC



Sizes: 38 - 47

Fitting Options: 12 and 15

Outsole: TPU Jura Ortho ESD, anthracite

Cushioning: Universal shock absorption

Full-grained, easy-care smooth leather, collar made of textile, seamless and cushioned inner lining made of microfibre, dust guard tongue, replaceable comfort insole ORTHO-MED ESD

Available in Perbunan version up to Size 48:

[MED 1600 PERBUNAN](#)

# DO YOU NEED ACCESSORIES TO ENHANCE YOUR FOOTWEAR.

## THERMO REALIZER

ITEM NO. Z51000

The selection of the right foot bed insole should be as specific as the individual foot of the shoe wearer. The THERMO REALIZER is an innovative way to provide individual foot bed advice.

The person stands for five seconds (in socks) on the Thermo Realizer. The body heat generated creates a print showing the stressed zones of the foot. This footprint is compared with the sketches shown next to it, showing you directly which insole is required.

Content: Thermo Realizer, microfibre cloth, disinfectant spray, manual



## INSOLE ORTHO-SOFT ESD

SIZES: 35 - 48

Foot-form adjusted insole with individually selectable support of the longitudinal arch. Washable up to 30°C, do not dry in the dryer.



The anatomically shaped soft foam footbed supports the damping throughout the walking area and discharges sensitive pain and pressure points. The insole is suitable for ESD shoes.

### HIGH (ITEM NO. Z25600)

Pronounced support of the longitudinal arch.  
Particularly suitable for the high-arch foot.



### MEDIUM (ITEM NO. Z25700)

Pronounced support of the longitudinal arch.  
Particularly suitable for the normal and flat foot.



### LOW (ITEM NO. Z25800)

Only slight support of the longitudinal arch.  
Particularly suitable for the flat foot.





## INSOLE ERGO-SOFT ESD

ITEM NO.: Z25400

SIZES: 35 - 52

The soft-foam comfort insole supports absorption throughout the entire contact surface and ensures a comfortable fit.

Washable up to 30 °C, do not tumble dry.



## INSOLE WOMEN BUSINESS ESD

ITEM NO.: Z25410

SIZES: 35 - 42

The soft-foam comfort insole supports absorption throughout the entire contact surface and ensures a comfortable fit.

Washable up to 30 °C, do not tumble dry.

## INSOLE ERGO-COOL® ESD

ITEM NO.: Z25300

SIZES: 35 - 48

The cushioning grid structure of the full-length comfort insole ensures air circulation and thereby optimum climate comfort.

Washable up to 30 °C, do not tumble dry.



## STEITZ FLEXO

ITEM NO. BLACK: Z86100

ITEM NO. RED: Z86110

With the flexible, individually adjustable rubber lacing STEITZ FLEXO, potential stumbling hazards due to open laces are avoided, and the safety shoe always has a constant lacing intensity. In addition, the closure system accelerates the procedure of taking the shoe on and off and is brilliantly suited for works on turning machines.

Instructions for lacing can be found here: [steitzsecura.com/flexo](http://steitzsecura.com/flexo)



## SHOE HYGIENE SPRAY BOTTLE S.H. FRESH

ITEM NO.: Z32100

CONTENT: 100 ML CARE SOLUTION

Alcohol-free maintenance solution „s.h. Fresh“ developed by Dr. med. Karl Matheis, protects against bacteria, prevents athlete's foot and deodorises with a clean, fresh scent.



## WALL SPRAY DEVICE FOR SHOE HYGIENE SOLUTION

WALL SPRAYER: ITEM NO.: Z31000

SOLUTION (1 L): ITEM NO.: Z32200

Wall-mount device with stainless steel spray head for consistent and regular inner shoe care. Apply 1-2 sprays of the shoe hygiene solution „s.h. Fresh“ into the shoe daily, after wear, for a fresh and hygienic shoe.



## FLORAL SHOE POLISH

1 L CONTAINER: ITEM NO.: Z41130

125 ML TUBE: ITEM NO.: Z41120

High-quality floral shoe polish (highest quality level according to BW-TL8030-0017) for wax-based leather care and impregnation. Maintains the breathability of membranes (such as GORE-TEX). Leather shoes cleaned with Floral shoe polish are proven to maintain a long-term climate regulating function under extreme weather conditions.



## ROHNER FUNCTIONAL SOCK FIBRE LIGHT SUPER

ITEM NO. BLACK: Z11100

ITEM NO. BLUE DENIM: Z11400

The functional sock supports natural moisture regulation and is also specially suited for shoes with GORE-TEX® laminate. The patented knitting pattern of the anti-slip tube-form ensures that the sock adapts to the leg.

SIZES:

S (36 - 38)

M (39- 41)

L (42 - 44)

XL (44 - 46)

XXL (47 - 49)

only applies to Z11100



## SIZING KIT MEN / WOMEN

ITEM NO.: Z50001 MEN

ITEM NO.: Z50005 WOMEN

Mould measuring system for simple and reliable determination of optimal shoe size and width. With multilingual instructions.

SIZING KIT MEN (GR. 39 - 47)

SIZING KIT WOMEN (GR. 36 - 42)



## MOBILE SIZING KIT TROLLEY

ITEM NO.: Z50002

With the mobile trolley, it is easy to transport the mould measuring system (including women's and men's measuring moulds).

MOULD MEASURING SYSTEM MEN (SIZE 39 - 47)

MOULD MEASURING SYSTEM WOMEN (SIZE 36 - 42)



Shells with a different width per shoe length differently reflect the volume of shoes with a different width. The bearer experiences the same conditions as in the original shoe. Compared to the shoe trial fitting, time spent and the risk of exchange are sensibly reduced.

# ALPHABETICAL INDEX

ARTICLE	PAGE	ARTICLE	PAGE	ARTICLE	PAGE
AL 744 GORE	93	ESD 780 SMC S3	71	MED 1500 PERBUNAN	99
AL 788 GORE	94	ESD AL 711 PLUS	50	MED 1600 ESD	99
ALPINE 6683 II	63	ESD AL 741 PLUS	51	MED 1600 PERBUNAN	99
ALPINE 6683 S3	63	ESD AL 742 PLUS	51	MILLA	56
ANNA	54	ESD AL 782 PLUS	52	MÜNCHEN GORE II	65
ANNA SF	81	ESD CK 3 PERBUNAN SF	86	NF 696 QRS	63
AUDREY	77	ESD CK 3 SF	86	NF 696 S3 QRS	63
BERGEN GORE S3	95	ESD CK 4 PERBUNAN SF	86	NORA	54
CARLA	56	ESD CK 4 SF	86	NORA SF	81
CK 640 GORE BOA SF	97	ESD CK POLAR SF	66	OFFICER 1	73
CK 7520 PERBUNAN SF	87	ESD DX 711 SF	85	OFFICER 2	73
CK 7620 PERBUNAN SF	87	ESD DX 741 SF	85	OFFICER 2 CK	73
CK 8300 GTX SF	93	ESD DX 742 SF	85	OSLO BAU GORE II	95
CK 8400 GTX SF	93	ESD DX 782 SF	85	OSLO GORE II	94
CP 4000 ESD	41	FIRE COMMANDER	65	OSLO GTX SMC S3	70
CP 4100 BOA	41	FIRE FIGHTER GORE II	64	PIA	57
CP 4100 BOA SF	80	FIRE WALKER	65	ROSA	57
CP 4100 ESD	41	FRIEDA	56	SHIRLEY S1	58
CP 4200 ESD	41	GINGER	57	SK 40 ESD	48
CP 4210 ESD	42	GRACE	58	SK 50 ESD	49
CP 4300 ESD	42	GRÖNLAND	67	SK 60 ESD	49
CP 4300 SF	80	GRÖNLAND BAU	67	SK 70 ESD	49
CP 4340 ESD	42	IDA	57	SMC 640 GORE BOA S3	97
CP 4340 SF	81	JULIA	55	SOPHIA	58
CP 4360 ESD	40	KST STAVANGER GTX AF	66	STAVANGER BAU GORE II	95
CP 4380 ESD	42	LAURA	55	STAVANGER BAU GORE RP	67
EC 640 GORE S3	97	LISA	55	STAVANGER GORE II	95
ELLA	56	MARLENE	58	STAVANGER GORE RP	67
ELLA SF	81	MED 1000 ESD	99	STAVANGER GTX SMC S3	70
ESD 106 VITALITY	73	MED 1000 PERBUNAN	99	SW 901	74
ESD 724 SMC SF	71	MED 1100 ESD	99	SW 905	74
ESD 726 SMC SF	71	MED 1100 PERBUNAN	99	SW 908	74
ESD 756 SMC S3	71	MED 1500 ESD	99	VD 1000 SST	60

ARTICLE	PAGE	ARTICLE	PAGE	ARTICLE	PAGE
VD 1100 SST	60	VD PRO 1410 ESD	36	VX 453 PERBUNAN	52
VD 2000 ESD	51	VD PRO 1440 ESD	33	VX 473 BAU PERBUNAN	52
VD 2200 ESD	51	VD PRO 1460 ESD	35	VX 473 PERBUNAN	52
VD 3070 SST	78	VD PRO 1500 BOA	32	VX 744 GORE S3	94
VD 3500 BOA SST SF	61	VD PRO 1500 BOA SF	83	VX 756 BAU GORE	96
VD 3500 GORE SST SF	92	VD PRO 1500 BOA VF	89	VX 756 GORE	96
VD 3500 SST	61	VD PRO 1500 ESD	31	VX 780 BAU GORE	96
VD 3500 SST SF	83	VD PRO 1500 SF	82	VX 780 GORE	96
VD 3520 SST	60	VD PRO 1500 VF	89	VX 788 GORE S3	94
VD 3570 BOA SST	78	VD PRO 1540 ESD	33	VX 7380 PERBUNAN S3	63
VD 3570 SST	78	VD PRO 1560 ESD	35	VX 7500 PERBUNAN S3	47
VD 3570 SST SF	78	VD PRO 1580 ESD	34	VX 7520 SMC BOA SF	69
VD 3800 BOA SST SF	61	VD PRO 1710 ESD	36	VX 7520 SMC S3	70
VD 3800 GORE SST SF	92	VD PRO 1760 ESD	35	VX 7550 PERBUNAN	45
VD 3800 SST	61	VD PRO 1800 BOA	32	VX 7550 PERBUNAN S3	45
VD 3800 SST SF	83	VD PRO 1800 BOA SF	83	VX 7600 PERBUNAN S3	47
VD 3820 SST	60	VD PRO 1800 ESD	32	VX 7620 SMC BOA SF	69
VD 3870 BOA SST SF	79	VD PRO 1800 SF	82	VX 7620 SMC S3	70
VD 3870 SST	79	VD PRO 1840 ESD	33	VX 7750 PERBUNAN	44
VD 4060 ESD	77	VD PRO 1860 ESD	35	VX 7750 PERBUNAN S3	44
VD 4062 ESD	77	VD PRO 1880 ESD	34	VX 8300 GTX PERBUNAN S3	91
VD 6651 PERBUNAN ESD	77	VD PRO 3070 ESD	78	VX 8400 GTX PERBUNAN S3	93
VD 6691	77	VD PRO 3500 BOA	29	VX PRO 7100 ESD	46
VD 7173 PERBUNAN SF	86	VD PRO 3500 BOA SF	84	VX PRO 7200 SF	46
VD 7179 PERBUNAN ESD	79	VD PRO 3500 ESD	29	VX PRO 7300 ESD	46
VD 7373 PERBUNAN SF	86	VD PRO 3500 GTX	91	VX PRO 7500 ESD	47
VD 7379 PERBUNAN ESD	79	VD PRO 3500 SF	84	VX PRO 7550 ESD	45
VD PRO 1000 ESD	31	VD PRO 3520 ESD	30	VX PRO 7550 S3	45
VD PRO 1000 SF	82	VD PRO 3530 ESD	55	VX PRO 7600 ESD	47
VD PRO 1000 VF	89	VD PRO 3560 ESD	30	VX PRO 7750 ESD	45
VD PRO 1010 ESD	36	VD PRO 3570 BOA	78	VX PRO 7750 S3	45
VD PRO 1040 ESD	32	VD PRO 3570 ESD	78	VX PRO 7800 SF	46
VD PRO 1060 ESD	34	VD PRO 3800 BOA	29	VX PRO 8300 GTX	92
VD PRO 1080 ESD	34	VD PRO 3800 BOA SF	84	VX PRO 8400 GTX	92
VD PRO 1100 ESD	31	VD PRO 3800 ESD	29		
VD PRO 1100 SF	82	VD PRO 3800 GTX	91		
VD PRO 1100 VF	89	VD PRO 3800 SF	84		
VD PRO 1140 ESD	33	VD PRO 3820 ESD	30		
VD PRO 1400 ESD	31	VX 453 BAU PERBUNAN	52		

# OVERVIEW BY SAFETY CLASS

SB A E



**VD 4060 ESD**  
PAGE 77



**VD 4062 ESD**  
PAGE 77

S1



**CARLA**  
PAGE 56



**CP 4000 ESD**  
PAGE 41



**CP 4100 BOA**  
PAGE 41



**CP 4100 ESD**  
PAGE 41



**CP 4200 ESD**  
PAGE 41



**CP 4210 ESD**  
PAGE 42



**ELLA**  
PAGE 56



**ESD AL 711 PLUS**  
PAGE 50



**ESD AL 741 PLUS**  
PAGE 51



**FRIEDA**  
PAGE 56



**GRACE**  
PAGE 58



**JULIA**  
PAGE 55



**LAURA**  
PAGE 55



**LISA**  
PAGE 55



**OFFICER 1**  
PAGE 73



**PIA**  
PAGE 57



**ROSA**  
PAGE 57



**SHIRLEY S1**  
PAGE 58



**SK 40 ESD**  
PAGE 48



**SW 908**  
PAGE 74



**VD 1000 SST**  
PAGE 60



**VD 1100 SST**  
PAGE 60



**VD 2000 ESD**  
PAGE 51



**VD 2200 ESD**  
PAGE 51



**VD 3070 SST**  
PAGE 78



**VD PRO 1000 ESD**  
PAGE 31



**VD PRO 1010 ESD**  
PAGE 36



**VD PRO 1040 ESD**  
PAGE 32



**VD PRO 1060 ESD**  
PAGE 34



**VD PRO 1080 ESD**  
PAGE 34

## S1 CONTINUED



**VD PRO 1100 ESD**  
PAGE 31



**VD PRO 1140 ESD**  
PAGE 33



**VD PRO 1400 ESD**  
PAGE 31



**VD PRO 1410 ESD**  
PAGE 36



**VD PRO 1440 ESD**  
PAGE 33



**VD PRO 1460 ESD**  
PAGE 35



**VD PRO 1710 ESD**  
PAGE 36



**VD PRO 1760 ESD**  
PAGE 35



**VD PRO 3070 ESD**  
PAGE 78

## S1P



**CP 4100 BOA SF**  
PAGE 80



**ELLA SF**  
PAGE 81



**ESD 724 SMC SF**  
PAGE 71



**ESD DX 711 SF**  
PAGE 85



**ESD DX 741 SF**  
PAGE 85



**VD PRO 1000 SF**  
PAGE 82



**VD PRO 1000 VF**  
PAGE 89



**VD PRO 1100 SF**  
PAGE 82



**VD PRO 1100 VF**  
PAGE 89

## S2



**AL 744 GORE**  
PAGE 93



**AL 788 GORE**  
PAGE 94



**ALPINE 6683 II**  
PAGE 63



**ANNA**  
PAGE 54



**AUDREY**  
PAGE 77



**CP 4300 ESD**  
PAGE 42



**CP 4340 ESD**  
PAGE 42



**CP 4360 ESD**  
PAGE 40



**CP 4380 ESD**  
PAGE 42



**ESD 106 VITALITY**  
PAGE 73



**ESD AL 742 PLUS**  
PAGE 51



**ESD AL 782 PLUS**  
PAGE 52



**GINGER**  
PAGE 57



**GRÖNLAND**  
PAGE 67



**IDA**  
PAGE 57



**MARLENE**  
PAGE 58



**MILLA**  
PAGE 56



**NF 696 QRS**  
PAGE 63

## S2 CONTINUED

					
<b>NORA</b> PAGE 54	<b>OFFICER 2</b> PAGE 73	<b>OFFICER 2 CK</b> PAGE 73	<b>OSLO GORE II</b> PAGE 94	<b>SK 50 ESD</b> PAGE 49	<b>SK 60 ESD</b> PAGE 49
					
<b>SK 70 ESD</b> PAGE 49	<b>SOPHIA</b> PAGE 58	<b>STAVANGER GORE II</b> PAGE 95	<b>STAVANGER GORE RP</b> PAGE 67	<b>SW 901</b> PAGE 74	<b>SW 905</b> PAGE 74
					
<b>VD 3500 SST</b> PAGE 61	<b>VD 3520 SST</b> PAGE 60	<b>VD 3570 BOA SST</b> PAGE 78	<b>VD 3570 SST</b> PAGE 78	<b>VD 3800 SST</b> PAGE 61	<b>VD 3820 SST</b> PAGE 60
					
<b>VD 3870 SST</b> PAGE 79	<b>VD 6651 PERBUNAN ESD</b> PAGE 77	<b>VD 6691</b> PAGE 77	<b>VD 7179 PERBUNAN ESD</b> PAGE 79	<b>VD 7379 PERBUNAN ESD</b> PAGE 79	<b>VD PRO 1500 BOA</b> PAGE 32
					
<b>VD PRO 1500 ESD</b> PAGE 31	<b>VD PRO 1540 ESD</b> PAGE 33	<b>VD PRO 1560 ESD</b> PAGE 35	<b>VD PRO 1580 ESD</b> PAGE 34	<b>VD PRO 1800 BOA</b> PAGE 32	<b>VD PRO 1800 ESD</b> PAGE 32
					
<b>VD PRO 1840 ESD</b> PAGE 33	<b>VD PRO 1860 ESD</b> PAGE 35	<b>VD PRO 1880 ESD</b> PAGE 34	<b>VD PRO 3500 BOA</b> PAGE 29	<b>VD PRO 3500 ESD</b> PAGE 29	<b>VD PRO 3500 GTX</b> PAGE 91
					
<b>VD PRO 3520 ESD</b> PAGE 30	<b>VD PRO 3530 ESD</b> PAGE 55	<b>VD PRO 3560 ESD</b> PAGE 30	<b>VD PRO 3570 BOA</b> PAGE 78	<b>VD PRO 3570 ESD</b> PAGE 78	<b>VD PRO 3800 BOA</b> PAGE 29

## S2 CONTINUED



**VD PRO 3800 ESD**

PAGE 29



**VD PRO 3800 GTX**

PAGE 91



**VD PRO 3820 ESD**

PAGE 30



**VX 453 PERBUNAN**

PAGE 52



**VX 473 PERBUNAN**

PAGE 52



**VX 756 GORE**

PAGE 96



**VX 780 GORE**

PAGE 96



**VX 7550 PERBUNAN**

PAGE 45



**VX 7750 PERBUNAN**

PAGE 44



**VX PRO 7100 ESD**

PAGE 46



**VX PRO 7300 ESD**

PAGE 46



**VX PRO 7500 ESD**

PAGE 47



**VX PRO 7550 ESD**

PAGE 45



**VX PRO 7600 ESD**

PAGE 47



**VX PRO 7750 ESD**

PAGE 45



**VX PRO 8300 GTX**

PAGE 92



**VX PRO 8400 GTX**

PAGE 92

## S3



**ALPINE 6683 S3**

PAGE 63



**ANNA SF**

PAGE 81



**BERGEN GORE S3**

PAGE 95



**CK 640 GORE BOA SF**

PAGE 97



**CK 7520 PERBUNAN SF**

PAGE 87



**CK 7620 PERBUNAN SF**

PAGE 87



**CK 8300 GTX SF**

PAGE 93



**CK 8400 GTX SF**

PAGE 93



**CP 4300 SF**

PAGE 80



**CP 4340 SF**

PAGE 81



**EC 640 GORE S3**

PAGE 97



**ESD 726 SMC SF**

PAGE 71



**ESD 756 SMC S3**

PAGE 71



**ESD 780 SMC S3**

PAGE 71



**ESD CK 3 PERBUNAN SF**

PAGE 86



**ESD CK 3 SF**

PAGE 86



**ESD CK 4 PERBUNAN SF**

PAGE 86



**ESD CK 4 SF**

PAGE 86



**ESD CK POLAR SF**

PAGE 66



**ESD DX 742 SF**

PAGE 85



**ESD DX 782 SF**

PAGE 85



**FIRE COMMANDER**

PAGE 65



**FIRE FIGHTER GORE II**

PAGE 64



**FIRE WALKER**

PAGE 65

## S3 CONTINUED

					
<b>GRÖNLAND BAU</b> PAGE 67	<b>KST STAVANGER GTX AF</b> PAGE 66	<b>MED 1000 ESD</b> PAGE 99	<b>MED 1000 PERBUNAN</b> PAGE 99	<b>MED 1100 ESD</b> PAGE 99	<b>MED 1100 PERBUNAN</b> PAGE 99
					
<b>MED 1500 ESD</b> PAGE 99	<b>MED 1500 PERBUNAN</b> PAGE 99	<b>MED 1600 ESD</b> PAGE 99	<b>MED 1600 PERBUNAN</b> PAGE 99	<b>MÜNCHEN GORE II</b> PAGE 65	<b>NF 696 S3 QRS</b> PAGE 63
					
<b>NORA SF</b> PAGE 81	<b>OSLO BAU GORE II</b> PAGE 95	<b>OSLO GTX SMC S3</b> PAGE 70	<b>SMC 640 GORE BOA S3</b> PAGE 97	<b>STAVANGER BAU GORE II</b> PAGE 95	<b>STAVANGER BAU GORE RP</b> PAGE 67
					
<b>STAVANGER GTX SMC S3</b> PAGE 70	<b>VD 3500 BOA SST SF</b> PAGE 61	<b>VD 3500 GORE SST SF</b> PAGE 92	<b>VD 3500 SST SF</b> PAGE 83	<b>VD 3570 SST SF</b> PAGE 78	<b>VD 3800 BOA SST SF</b> PAGE 61
					
<b>VD 3800 GORE SST SF</b> PAGE 92	<b>VD 3800 SST SF</b> PAGE 83	<b>VD 3870 BOA SST SF</b> PAGE 79	<b>VD 7173 PERBUNAN SF</b> PAGE 86	<b>VD 7373 PERBUNAN SF</b> PAGE 86	<b>VD PRO 1500 BOA SF</b> PAGE 83
					
<b>VD PRO 1500 BOA VF</b> PAGE 89	<b>VD PRO 1500 SF</b> PAGE 82	<b>VD PRO 1500 VF</b> PAGE 89	<b>VD PRO 1800 BOA SF</b> PAGE 83	<b>VD PRO 1800 SF</b> PAGE 82	<b>VD PRO 3500 BOA SF</b> PAGE 84
					
<b>VD PRO 3500 SF</b> PAGE 84	<b>VD PRO 3800 BOA SF</b> PAGE 84	<b>VD PRO 3800 SF</b> PAGE 84	<b>VX 453 BAU PERBUNAN</b> PAGE 52	<b>VX 473 BAU PERBUNAN</b> PAGE 52	<b>VX 744 GORE S3</b> PAGE 94

## S3 CONTINUED



**VX 756 BAU GORE**  
PAGE 96



**VX 780 BAU GORE**  
PAGE 96



**VX 788 GORE S3**  
PAGE 94



**VX 7380 PERBUNAN S3**  
PAGE 63



**VX 7500 PERBUNAN S3**  
PAGE 47



**VX 7520 SMC BOA SF**  
PAGE 69



**VX 7520 SMC S3**  
PAGE 70



**VX 7550 PERBUNAN S3**  
PAGE 45



**VX 7600 PERBUNAN S3**  
PAGE 47



**VX 7620 SMC BOA SF**  
PAGE 69



**VX 7620 SMC S3**  
PAGE 70



**VX 7750 PERBUNAN S3**  
PAGE 44



**VX 8300 GTX PERBUNAN S3**  
PAGE 91



**VX 8400 GTX PERBUNAN S3**  
PAGE 93



**VX PRO 7200 SF**  
PAGE 46



**VX PRO 7550 S3**  
PAGE 45



**VX PRO 7750 S3**  
PAGE 45



**VX PRO 7800 SF**  
PAGE 46

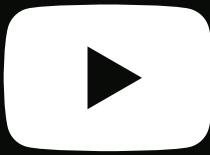
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